

Iveco S-Way Side-Skirt Fitting Instruction

N/S Side-Skirt

Step 1 – Disconnect the power supply and remove factory fitted indicator light.

Step 2 – Fix the factory fitted indicator light on the supplied fibreglass Side-Skirt through the predrilled holes, as in photo.



Step 3 – On the factory plastic mud wing mark horizontally from the top 70mm and 120mm, place the supplied front bracket over the marks, locate it against the plastic mud wing mark through the front bracket holes. Drill the marks through factory plastic mud wing 6.5mm holes.

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Step 4 - Fix the top front bracket through drilled holes and replace the factory fitted indicator bracket with the supplied front bracket using:

- 4 – M6 x 30mm set.
- 8 – M6 x 20mm washer.
- 4 – M6 Nylock.



Step 5 - Remove the factory fitted bolts from the middle plastic mud wing. Place the supplied fibreglass Side-Skirt between factory bracket and the factory plastic mud wing. Fit back the factory fitted bolts.

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Step 6 – Connect the power supply to the indicator light fitted at “Step 2”, place the studs from the sullied fibreglass Side-Skirt trough the holes of the brackets fitted at “Step 4” and fix it using:

- 2 – M8 x 30mm washer.
- 2 – M8 Nylock.

Step 7 – Drill through the bottom of the plastic mud wing and the fitted fibreglass Side-Skirt and fix using:

- 1 – M8 x 25mm set.
- 2 – M8 x 20mm washer.
- 1 – M8 Nylock.



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O/S Side-Skirt

Step 1 – Fit the supplied M6 nut insert into the tank step, as in photo.



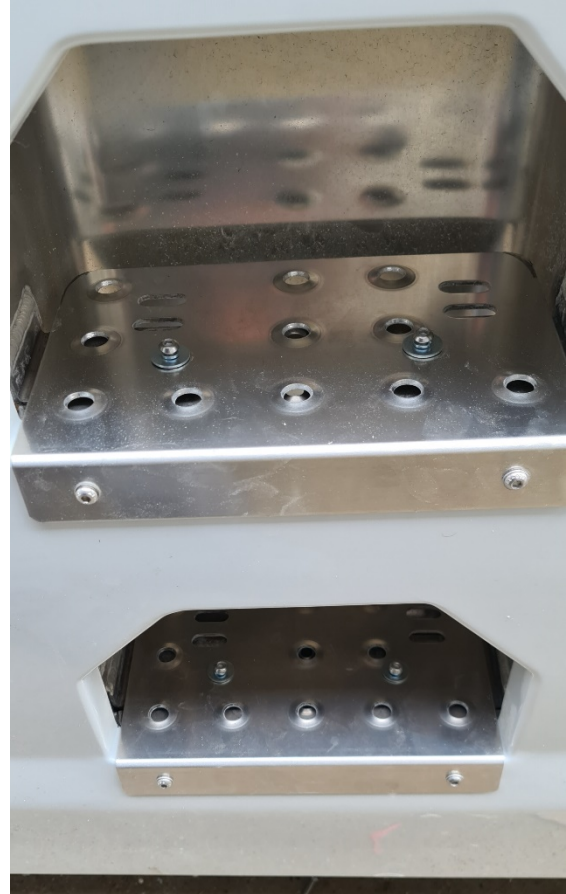
Step 2 – Fix both supplied “Aluminium steps” to the supplied fibreglass N/S Side-Skirt using:

- 4 – M6 x 20mm dome.
- 4 – M6 x 10mm washer.
- 4 – M6 x 20mm washer.
- 4 - M6 Nylock.

Step 3 – Follow all steps from O/S Side-Skirt!

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Step 4 – Fix the through the steps to the nut inserted fitted at “Step 1”.



Step 5 – **Factory fitted platform variant** – Drill a 6.5mm hole, through the rear corner of the aluminium factory fitted platform and top of the fitted fibreglass Side-Skirt and fix it using:

- 1 - M6 x 45mm dome.
- 1 – M6 x 10mm washer(top).
- 1 – M6 x 25 washer(bottom).
- 1 – M6 Nylock.



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Step 5 – **Kuda UK platform variant** – Fit the supplied O/S Top Bracket into the top rear fixing from the tank using the supplied:

- M8 x 25mm set.
- M8 x 20mm washer.

Drill 6.5mm hole through the fitted fibreglass and the O/S Top Bracket fixed above and fix through, using:

- 1 - M6 x 45mm dome.
- 1 – M6 x 10mm washer(top).
- 1 – M6 x 25 washer(bottom).
- 1 – M6 Nylock.