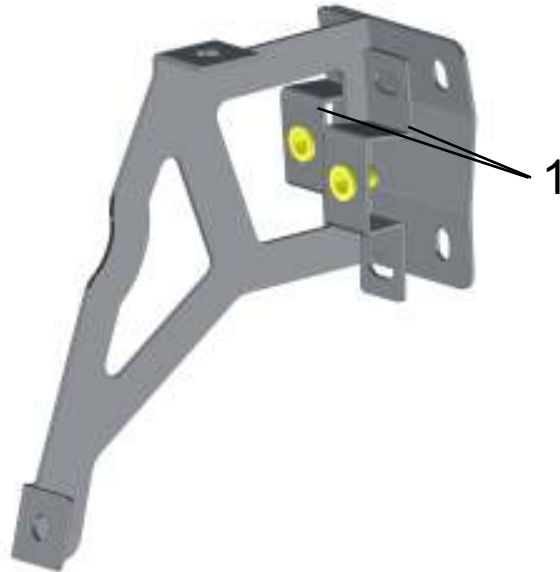


**VEPRO OY**

## 5224/5225 M-B Actros MP4 Big / Giga space Upgrade kit mounting instructions

1. Mounting brace	4 pcs	2. light bracket	1 pc
3. Hex Screw M6x25mm	8 pcs	4. Hex Screw M6x20mm	4 pcs
5. Washer M6x22mm	4 pcs	6. Distance plate for lights	4 pcs

Remove the acrylic part from the brackets. Mount the light braces on the center brackets as shown on the drawing with M6x25mm hex screws.



Glide the light bracket in the center brackets and mount it with M6x20mm hex screws and 6x22mm washer, but do not fully tighten yet.





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## 5224/5225 M-B Actros MP4 Big / Giga space Mounting instructions



You can mount following lights on the bracket:

- Hella Jumbo 320 (with oval glass)
- Rectangular lights with side mounting from Hella 220 or Boreman "Scania light"  
The sidemounting bracket is not included in this kit.

Mount one light on the light bracket and place the visor on the brackets to adjust the depth and highth of the light. You can adjust the depth with distance plates.

Remove the visor and mount all the lights.

Mount the visor back on the brackets and tighten all screws.