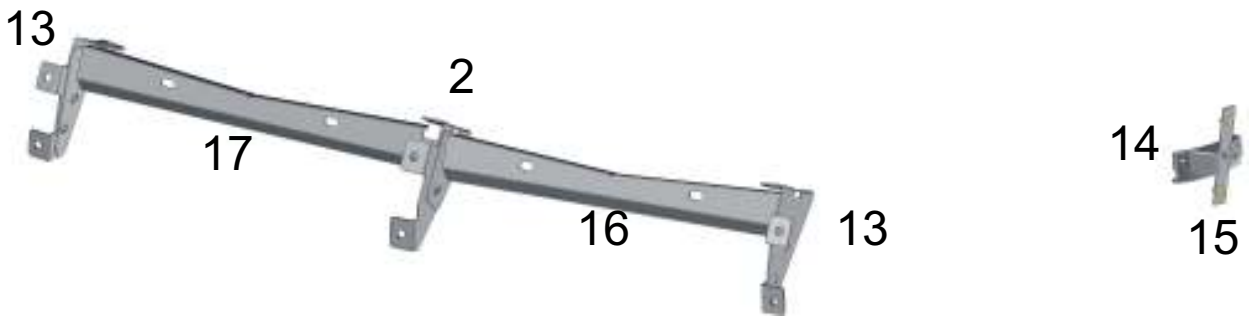




VEPRO OY 5160 DAF XF105 Super Space Cab 80mm Deeper Mounting instructions

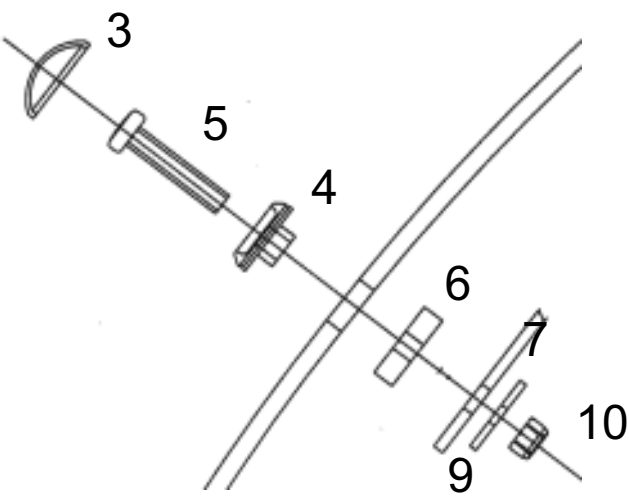
1. Acrylic part	1 pc	2. Center bracket	1 pc
3. Cover hat	12 pcs	4. Cover collar	12 pcs
5. Screw M6x30mm	6 pcs	6. Rubber washer 6mm	12 pcs
7. Rubber washer 3mm	6 pcs	8. Hex Screw M8x20mm	12 pcs
9. Washer M6x18mm	6 pcs	10. Nylok M6	6 pcs
11. Rivet nut M8	6 pcs	12. Rubber gasket	6 pcs
13. Center bracket	1 pair	14. Molded side bracket	1 pair
15. Metal side bracket	1 pair	16. Light bracket short	1 pc
17. Light bracket long	1 pc	18. Rubber well nut M6	2 pcs
19. Washer M8x17mm	18 pcs	20. Screw M6x40mm	2 pcs
21. Self tapping screw	4 pcs	22. Nylok M8	6 pcs
23. Screw M6x20mm	4 pcs		

15 14



Mount the center brackets on the acrylic part as shown on the drawing:

Place the rubber well nut on the middle hole of the molded side bracket. Mount the side brackets on the middle with M6x40mm screw and on top and bottom with M6x20mm screw.



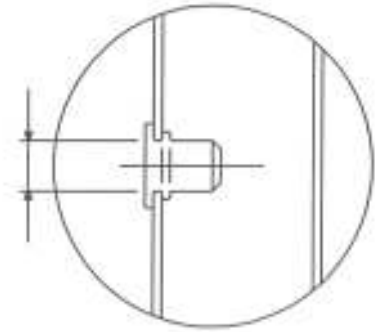
Use the 6mm rubber washers between the metal side bracket and the acrylic part.





VEPRO OY 5160 DAF XF105 Super Space Cab 80mm Deeper Mounting instructions

Place the visor on the vehicles roof and mark the hole positions. Drill the holes with 4,50mm bit. Now drill the holes for the center brackets for rivet nuts to size of 11,0mm with a step drill tool. Please note that the hole must be tight for rivet nut.

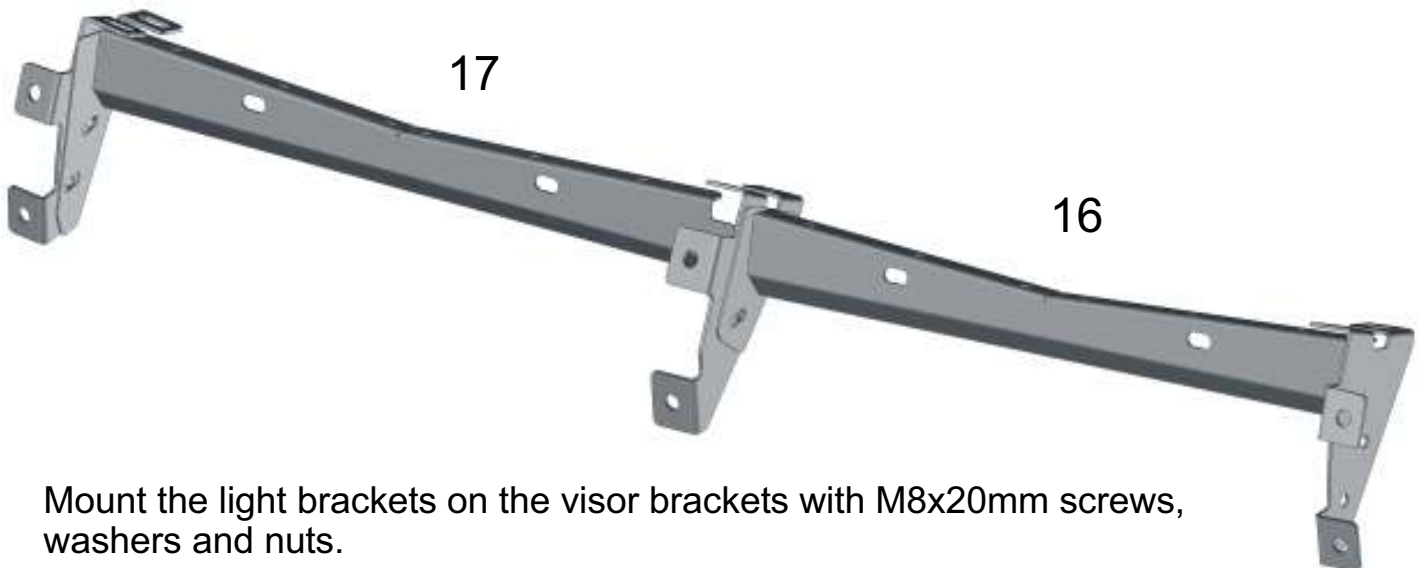
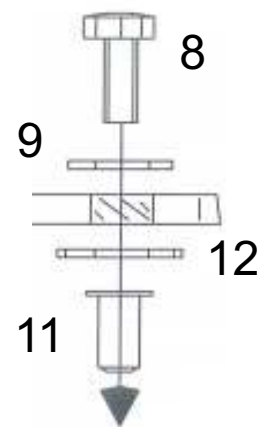


But Sikaflex on the holes and mount the rivet nuts as shown on the drawing.

Remove the visor brackets from the acrylic part.

Mount the visor brackets on the roof as shown on the drawing.

Mount the molded sidebrackets on the roof with self tapping screws.



Mount the light brackets on the visor brackets with M8x20mm screws, washers and nuts.

Mount the lights on the light brackets.

But Sikaflexon the topside of the acrylicpart which touches the cabin. Mount the acrylicpart on the brackets, adjust the light angles and depths and tighten all screws.