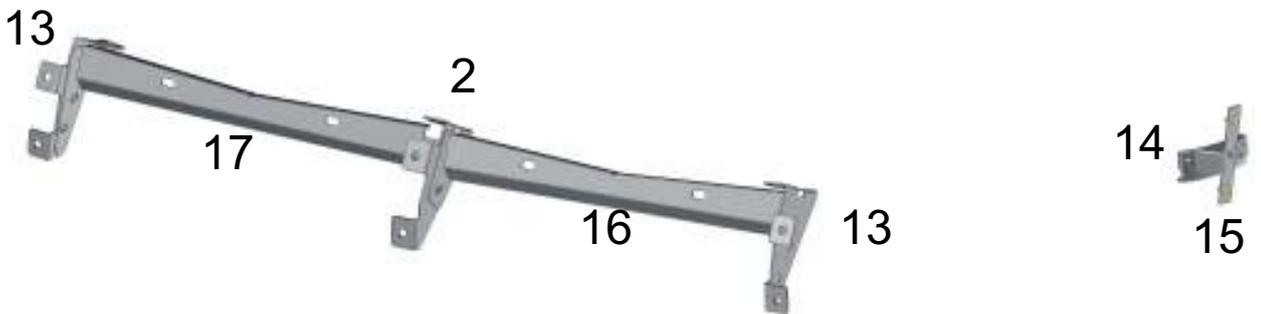




# VEPRO OY 5160 DAF XF105 Super Space Cab 80mm Deeper Mounting instructions

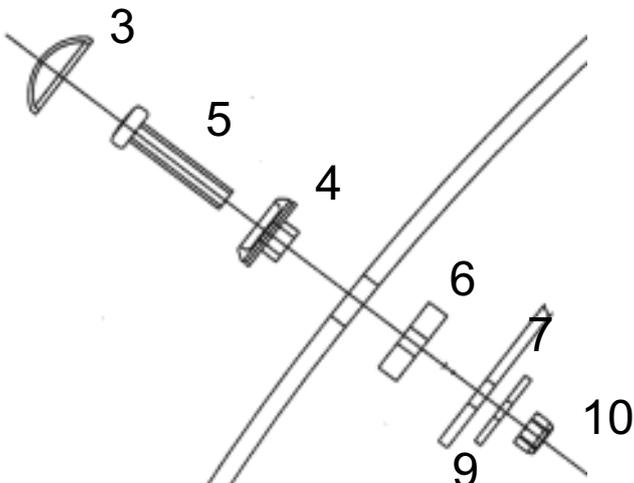
- |                        |        |                         |        |
|------------------------|--------|-------------------------|--------|
| 1. Acrylic part        | 1 pc   | 2. Center bracket       | 1 pc   |
| 3. Cover hat           | 12 pcs | 4. Cover collar         | 12 pcs |
| 5. Screw M6x30mm       | 6 pcs  | 6. Rubber washer 6mm    | 12 pcs |
| 7. Rubber washer 3mm   | 6 pcs  | 8. Hex Screw M8x20mm    | 12 pcs |
| 9. Washer M6x18mm      | 6 pcs  | 10. Nylok M6            | 6 pcs  |
| 11. Rivet nut M8       | 6 pcs  | 12. Rubber gasket       | 6 pcs  |
| 13. Center bracket     | 1 pair | 14. Molded side bracket | 1 pair |
| 15. Metal side bracket | 1 pair | 16. Light bracket short | 1 pc   |
| 17. Light bracket long | 1 pc   | 18. Rubber well nut M6  | 2 pcs  |
| 19. Washer M8x17mm     | 18 pcs | 20. Screw M6x40mm       | 2 pcs  |
| 21. Self tapping screw | 4 pcs  | 22. Nylok M8            | 6 pcs  |
| 23. Screw M6x20mm      | 4 pcs  |                         |        |

15 14



Mount the center brackets on the acrylic part as shown on the drawing:

Place the rubber well nut on the middle hole of the molded side bracket. Mount the side brackets on the middle with M6x40mm screw and on top and bottom with M6x20mm screw.



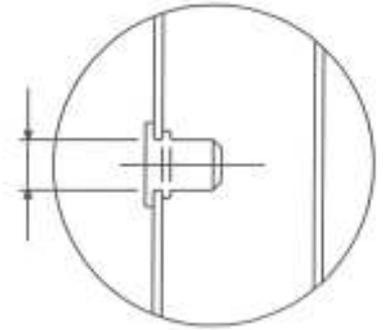
Use the 6mm rubber washers between the metal side bracket and the acrylic part.





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Place the visor on the vehicles roof and mark the hole positions. Drill the holes with 4,50mm bit. Now drill the holes for the center brackets for rivet nuts to size of 11,0mm with a step drill tool. Please note that the hole must be tight for rivet nut.

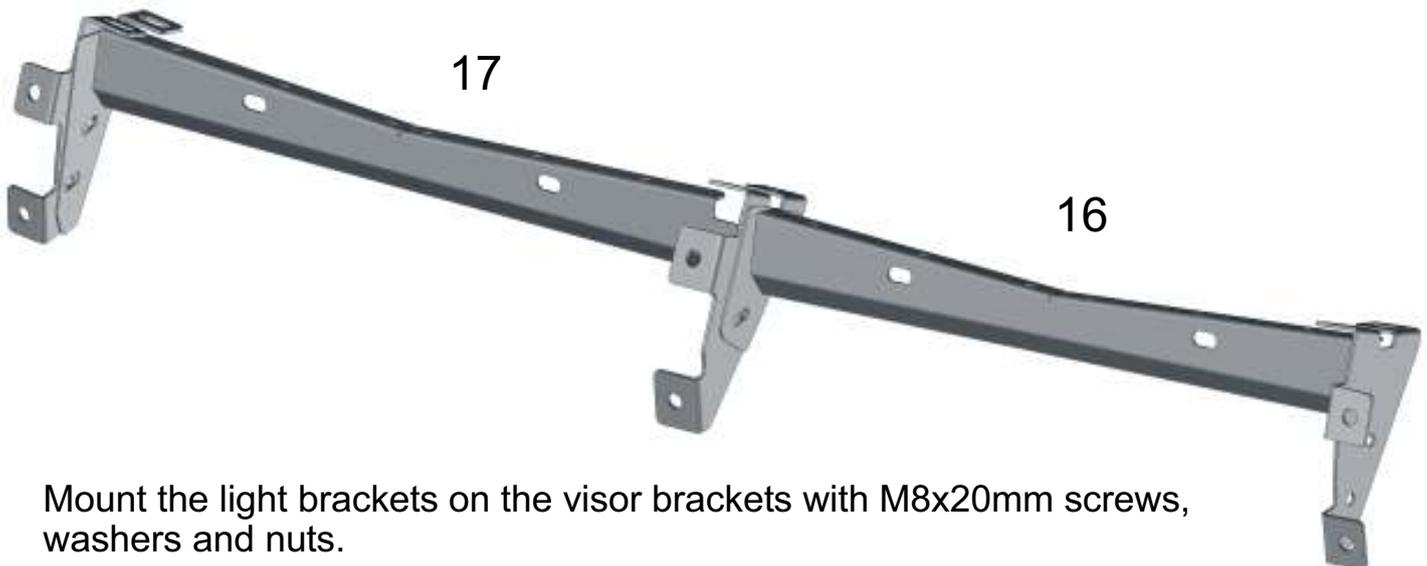
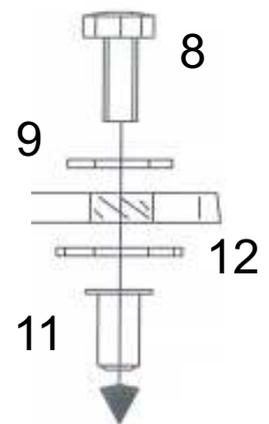


But Sikaflex on the holes and mount the rivet nuts as shown on the drawing.

Remove the visor brackets from the acrylic part.

Mount the visor brackets on the roof as shown on the drawing.

Mount the molded sidebrackets on the roof with self tapping screws.



Mount the light brackets on the visor brackets with M8x20mm screws, washers and nuts.

Mount the lights on the light brackets.

But Sikaflex on the topside of the acrylic part which touches the cabin. Mount the acrylic part on the brackets, adjust the light angles and depths and tighten all screws.