

To mount this product you will need Sikaflex 252 glue, Sikaflex primer and Sikaflex cleaner (not supplied with the kit).

1. Mount the brackets on the acrylic part as shown on the drawing.

2. Place the visor on the vehicles roof and mark the hole positions and marke the mounting area with tape. Drill the holes with 4,0mm bit. Now drill the holes for the rivet nuts to size of 11,0mm with a step drill tool. Please note that the hole must be tight for rivet nut. Mount the rivet nuts as shown on the drawing

3. Clean the mounting surface with cleaner and the backside of the bracket with cleaner.

4. Apply the primer to the cleaned areas and let it react for 15 minutes.

5. Apply Sikaflex 252 on the backside of the brackets (at least 5 wide stripes) and place the visor on the roof. Mount the visor on the roof as shown on the drawing. Seal the sides of brackets with sikaflex.

6. Place the side bracket between the door and A-pillar and mark the hole postions. Drill the holes with 4,0mm bit. Mount the side bracket on the pillar with 4,8x19mm screws. Mount the bracket on the acrylic part as shown on the drawing.

7. Remember to tighten all screws after few hours drive and every 6 months.

WARNING!

The speed limit for the vehicle with the visor mounted is 130 km/h. If you drive constantly faster than 130 km/h the visor may tear off!

ANY NON-COMPLIANCE WITH THESE REGULATIONS CAUSE NO RESPONSIBILITY TO THE MANUFACTURER OF ANY COSTS AND DAMAGES

