

4077 VOLVO FH Vers. 4 Mounting instructions for Dirt Deflector

Part list:

- 1. Deflector
- 2. 6\*14mm set screw
- 3. Washer 6,4\*15
- 8 pcs 4. Hex screw M6\*20mm 6 pcs

1 pair

4 pcs

- 5. Hew screw M6\*45mm
  - 2 pcs

1. Take your vehicle to a dry place, clean the mounting area and mask tape front corners.

2. Mount the 6\*14mm set screws on the holes as shown on the picture (hex head inside the deflector) and but some ink or paint marker on the head of the set screw in order to mark the mounting hole positions.

3. Place the declector on the corner as shown on the picture and press the part against the corner of the vehicle. The correct position of the part is shown on the picture (20mm from the vertical edge on the side and 50mm from bottom edge to the deflectors bottom corner)

4. Drill the holes first with a smaler drill bit (3-4mm) and then make the holes larger with 6,5mm Drill bit. Clean the holes and place some fixing paint, silicon or sikaflex on the edges of the holes.

5. Mount the dirt deflector on the corners with the M6 screws and washers.







6. Remove the protection foil of the surface.

## Read this first if you want to paint the dirt deflector!

The deflector is made from ABS-PMMA plastic, which can be painted with acrylic based paints. For painting ask instructions from your paint supplier for ABS-PMMA material.

Remember to remove the protective foil before painting!

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