



TuffStuff is the quality workwear range tried and trusted by trade professionals. Combining modern design with innovative, protective fabrics.

Made for hard work, TuffStuff offers high performing, stylish workwear you can truly rely on.



Fort - Established in 2019.

The new name for Blue Castle & Fortress. Creating a comprehensive range of traditional and modern workwear offering practicality, comfort and exceptional value for money.



Fort is a range of Safety Footwear designed with both comfort and durability in mind, conforming to EN ISO20345:2011 to suit wearers in every working environment.

CASTLE CLOTHING LTD

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www.castleclothing.co.uk



2021 | 2022

2021 | 2022

**WORKWEAR
SAFETY FOOTWEAR**

CASTLE CLOTHING LTD



02 - 12

TROUSERS

700 | 725 | 715 | 711 | 710 | 727 | 717 | 718 | 811 | 844 | 827

TUFFSTUFF

13 - 16

TOPS

134 | 131 | 151 | 177

TUFFSTUFF

17 - 27

OUTERWEAR

229 | 235 | 279 | 256 | 273 | 263 | 252 | 259 | 295 | 293 | 299

TUFFSTUFF

28 - 35

ESSENTIALS

415 | 410 | 420 | 412 | 606 | 607 | 808+805 | 779

TUFFSTUFF

36 - 39

TROUSERS

901 | 901C | 916 | 816

FORT WORKWEAR

40 - 48

TOPS

100 | 141 | 140 | 142 | 143 | 167 | 238 | 120 | 120V

FORT WORKWEAR

49 - 65

OUTERWEAR

222 | 282 | 231 | 223 | 275 | 207 | 205 | 125 | 126 | 200 | 204 | 234 | 262 | 265 | 210 | 225 | 444

FORT WORKWEAR

66 - 71

COVERALLS

544 | 318 | 377 | 344 | 366 | 325

FORT WORKWEAR

72 - 83

WATERPROOFS

320 | 521 | 941 | 219 | 220 | 920 | 221 | 921 | 245 | 945 | 251 | 951

FORT WORKWEAR

84 - 90

CHILDENS WEAR

323 | 583 | 283 | 983 | 711J | 333 | 444C

FORT WORKWEAR

91 - 97

ESSENTIALS

801 | 802 | 803 | 401+418 | 409+404 | 601+602 | 603+604

FORT WORKWEAR

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FOOTWEAR

FF107 | FF100 | FF103 | FF104 | FF102 | FF112 | FF109 | 110

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WHAT DOES EN ISO 20345:2011 MEAN

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SAFETY BOOT RATING

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TECH MATERIALS

NEW IN
NEW IN **NEW IN** NEW IN **NEW IN** NEW IN
NEW IN
NEW IN **NEW IN** NEW IN **NEW IN** NEW IN
NEW IN



ENDURO WORK SHORT
PAGE 11



SUTHERLAND WINDBREAKER
PAGE 25



ORWELL COVERALL
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HYDE SHIRT
PAGE 44



WORKFORCE 1/4 ZIP SWEATSHIRT
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SPLASHFLEX BIB 'N' BRACE
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ELITE BOBBLE HAT
PAGE 28



PORTMAN SHACKET
PAGE 57



HOWDEN HOODED BODYWARMER
PAGE 19



PRO WORK NECK WARMER
PAGE 30



DEBEN SAFETY BOOT
PAGE 103



700

EXTREME WORK TROUSER

Some trousers won't stand for any nonsense. Nor will the men who wear them. They get the job done, and they get it right. Yes, these are our toughest trousers, made from a hardwearing, heavyweight canvas reinforced with Cordura trim. Wear them for the tasks that lightweight workwear wouldn't touch.

MATERIALS

320gsm Canvas
65% Polyester | 35% Cotton

FEATURES

Triple stitched seams
Detachable holster pockets
Knee pad pockets
Cordura trim
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Black | Navy | Grey

LEG LENGTHS

Regular 30" | Long 32.5"



725

X-MOTION WORK TROUSER

Think of these as techno-trousers - smart, tough, lightweight workwear with a super power to do some serious grafting. It's those X-Motion, four-way stretch panels. Even when you've filled all ten pockets with tools, you'll be bending, stretching and generally saving the day like a world-class superhero.

MATERIALS

250gsm
65% Polyester | 35% Cotton

FEATURES

X-Motion polyamide stretch panels
Abrasion resistant Tuff-Tex to main wear areas
Triple stitched seams
Knee pad pockets
Easy access holster pockets
Secure zipped rear and cargo pockets
Rule pocket and numerous tool pockets
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Grey

LEG LENGTHS

Regular 30" | Long 32.5"





715

PROFLEX TROUSER

Whatever the challenge - squeezing through a loft hatch or down on your knees nailing floorboards - these are the slim-fit trousers that stretch with you. Super-smart when you're talking to architects, and super-comfortable when you're fixing their errors. If you have to work at full stretch, so should your trousers.

MATERIALS

260gsm
63% Polyester | 34% Cotton | 3% Elastane

FEATURES

Full stretch fabric
Slim fit
Triple stitched seams
Tuck away Tuff-Tex reinforced holster pockets
Top loading Tuff-Tex 2.0 knee pad pockets
Tuff-Tex reinforced hem
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48

COLOURS

Black | Navy

LEG LENGTHS

Regular 30" | Long 32.5" | Extra Long 35"
Extra Long - Only 30" - 40"



711

PRO WORK TROUSER

Ever wondered what gear your workmates wear? Probably these Pro Work Trousers. Our best-selling style comes in four shades of hardwearing fabric with pockets for knee pads, tools, phones, and all the other bits and bobs you can't do without. In short, trousers you can rely on whatever the job.

MATERIALS

330gsm
65% Polyester | 35% Cotton

FEATURES

Triple stitched seams
Holster pockets
Knee pad pockets
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48

COLOURS

Black | Navy | Grey | Stone

LEG LENGTHS

Regular 30" | Long 32.5" | Extra Long 35"
Extra Long - Only Black 30" - 40"





710

EXCEL WORK TROUSER

Imagine great trousers made even better. That's what you get here: our popular, triple-stitched Pro Work Trousers with added Tuff-Tex reinforcement, just where you need it. You can see they mean business. So can your customers. The contrasting colours show where we've dialled tear and scuff-resistance up to max.

MATERIALS

330gsm
65% Polyester | 35% Cotton

FEATURES

Two-Tone
Triple stitched
Holster pockets
Knee pad pockets
Tuff-Tex trim
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

LEG LENGTHS

Regular 30" | Long 32.5"

COLOURS

Grey | Stone



727

ELITE WORK TROUSER

Up and down ladders all day? In these lighter-weight, rip-stop trousers, you'll be light on your feet and quick off the mark. Loads of neat features like tear-resistant Tuff-Tex reinforcement, an adjustable waistband (full English anyone?), and reflective trim at the back. Get ready to ramp up the pace.

MATERIALS

220gsm Light weight rip-stop fabric
65% Polyester | 35% Cotton

FEATURES

Tuff-Tex trim to main wear areas
Adjustable waistband
Triple stitched seams
Knee pad pockets
Deep double front pockets
Combat style side pockets
Screwdriver, knife, phone and pen pockets
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

LEG LENGTHS

Regular 30" | Long 32.5"

COLOURS

Black | Sand





717

TUFFSTUFF WORK JOGGER

These are the joggers for a full day on site, not 20 minutes in the gym. We made them from heavyweight jersey, added essential knee-pad pockets, and stitched a drawcord into the waistband. Wear them for relaxed, feet-on-the-sofa comfort when you're on your knees working in the smallest of roof voids.

MATERIALS

320gsm
50% Polyester | 50% Cotton

FEATURES

Knee pad pockets
Hammer loop
Drawcord waistband
Back zip pocket

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey | Navy



718

HYPERFLEX WORK TROUSER

Work trousers so comfortably stretchy, you could end up wearing them on your day off. If you get one. The slim cut looks smart, but doesn't hold you back because these trousers flex through every bend and squat. Pull them on in the morning to make the day ahead seem effortless.

MATERIALS

260gsm
93% Polyester | 7% Elastane

FEATURES

Slim fit
4 Way stretch
Tuff-Tex 2.0 reinforced knee protection
Adjustable waistband
Gusset at crotch

SIZES

S | M | L | XL | 2XL

COLOURS

Black





811

PRO WORK SHORT

Our best-selling trousers cut down and restyled for a summer of hard graft in the blistering heat. It's the same triple-stitched heavy-duty fabric, together with plenty of roomy cargo-style pockets. They look smart, they let your legs breathe, they make a big deal of your sun-tanned calves.

MATERIALS

330gsm
65% Polyester | 35% Cotton

FEATURES

Triple stitched
Cargo style
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Black | Navy

NEW NEW



844

ENDURO WORK SHORT

Shorts so good, you'll be wearing them all year round. Tough, rip-stock fabric with hammer loop plus holster and cargo pockets. And three colours to vary your look with the changing seasons. Who cares if the sky is grey - this is workwear for a day when every RSJ drops neatly into place.

MATERIALS

235gsm
65% Polyester | 35% Cotton

FEATURES

Triple stitched crotch
Rip-stop fabric
Cargo style
Double stitched inseam
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Black | Navy | Sand | Grey

NEW NEW



827

ELITE WORK SHORT

Our lightest-weight rip-stop shorts really do look the biz. It's that contrasting Tuff-Tex reinforcement to the zones that take the hardest knocks, and the pockets that take every handy little tool. These are shorts to put a spring in your step on the brightest, let's-get-this-job-done-by-lunchtime days.

MATERIALS

235gsm Lightweight rip-stop fabric
65% Polyester | 35% Cotton

FEATURES

- Tuff-Tex trim to main wear areas
- Triple stitched seams
- Deep double front pockets
- Combat style side pockets
- Screwdriver, knife, phone and pen pockets
- YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Grey



134

PRO WORK POLO SHIRT

The sort of polo shirt your accountant might wear - if he had to install his own office partitioning. It's a super-smart polycotton with contrasting side panels and a taped neckline to hold the collar shape. Wear it for a morning of hard work - and for talking VAT to your accountant in the afternoon.

MATERIALS

240gsm
50% Polyester | 50% Cotton

FEATURES

- Easy care fabric
- Contrast panels
- Taped neckline

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey | Navy





131

ELITE POLO SHIRT

A lightweight breathable polo shirt for client meetings that call for a moment of cool, businesslike professionalism. The smart contrasting panels say you know how to use a spreadsheet; the wicking fabric is for getting on with some real work after the suits have departed. Washes like a dream too.

MATERIALS

170gsm
100% Polyester

FEATURES

Quick drying
Lightweight
Breathable
Moisture wicking
Easy care
Excellent colour retention

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey | Navy



151

ELITE T-SHIRT

The T-shirt that says something about the way you work. It's lightweight, breathable and wicking. And it has that nifty kind of styling that flags its own technical performance. It'll keep you cool - and looking way cooler than anyone who's still wearing a T-shirt advertising a band they saw five years ago.

MATERIALS

170gsm
100% Polyester

FEATURES

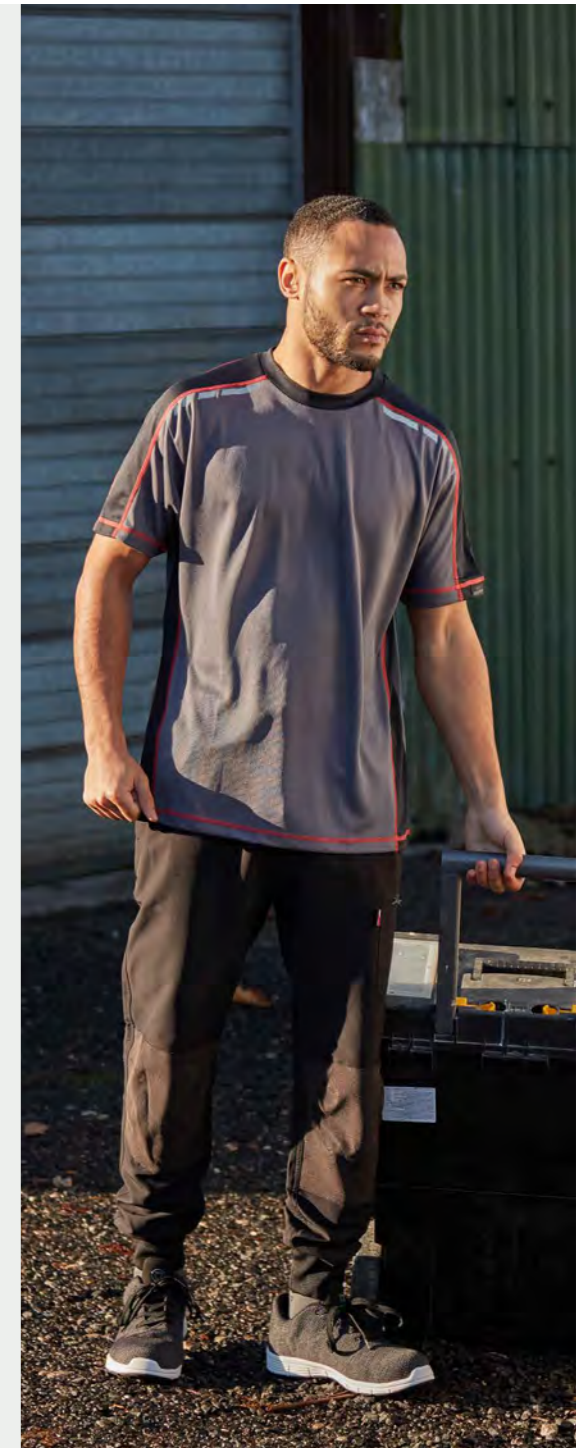
Quick drying
Lightweight
Breathable
Moisture wicking
Easy care
Reflective print to shoulders
Excellent colour retention

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey





177

HENDON HOODIE

The hoodie that's way too good to wear on site. But you'll take it anyway. The lined hood has a neat cross-over at the front and a proper, pullable drawcord. There's subtle texture in the thick jersey knit, and pockets that feel just right. Steer clear of the wet trades to look your best.

MATERIALS

320gsm
50% Polyester | 50% Cotton

FEATURES

Jersey knit
Lined hood
Front pouch pocket
Taped neck
Reactive dyed

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey | Navy



229

PRO WORK BODYWARMER

Once you've tried this bodywarmer, you won't leave home without it. It's the versatile extra layer - over your sweater, under your jacket, zipped, unzipped - that lets you adapt to the work and the weather. Windproof, reflective, snug, hard-wearing - it's your handiest item of winter kit.

MATERIALS

100% Polyester
Hardwearing Oxford outer

FEATURES

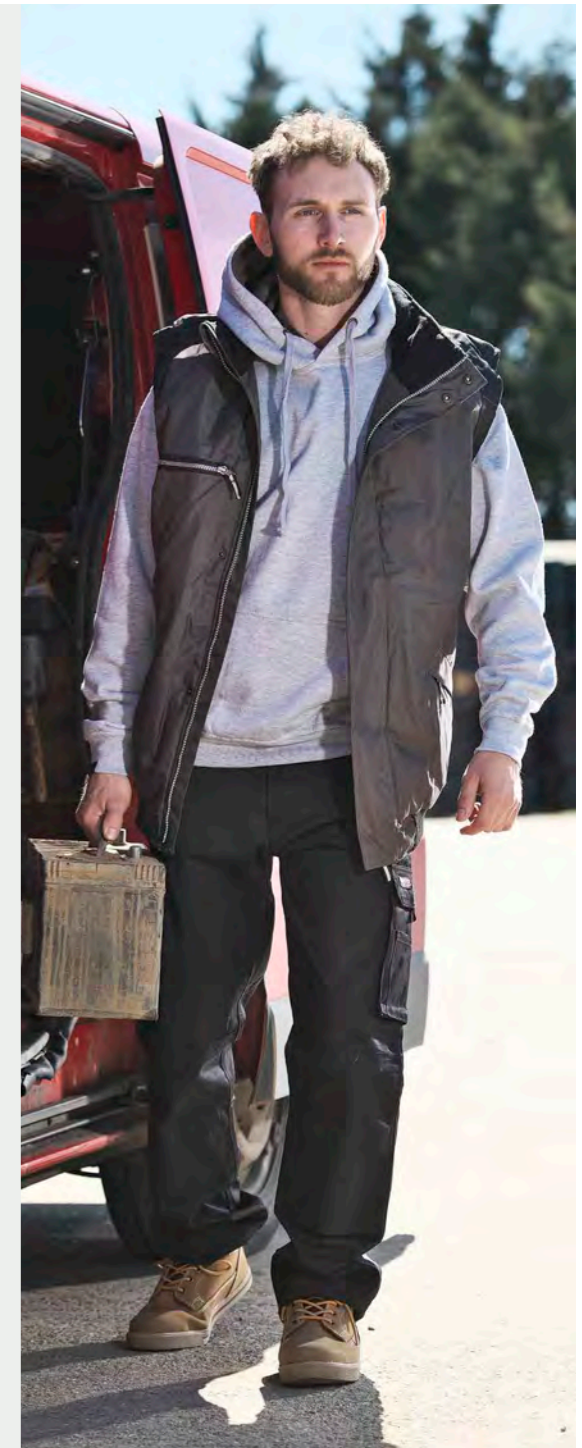
Chest pockets
Reflective trim
Windproof
Zipped chest pocket
Internal pocket
2 Side entry pockets

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy | Grey





235

ELITE BODYWARMER

Keep warm, keep moving, keep on top of the job. This is the lightweight bodywarmer for tradesmen who value freedom and comfort. Beneath the nylon rip-stop outer is a heat-retaining layer of ThermoFort quilting. With a high neck and two zipped pockets, it's your most practical defence against the winter.

MATERIALS

220gsm ThermoFort insulation
100% Nylon

FEATURES

Hardwearing rip-stop fabric
Lightweight
Zipped handwarmers pockets

SIZES

S | M | L | XL | 2XL

COLOURS

Black

NEW NEW



279

HOWDEN HOODED BODYWARMER

This is the go-to extra layer for tradesmen who want to look good and stay warm. Softshell panelling provides all the freedom of movement you need for a day's grafting. While the ThermoFort padding and an adjustable hood will keep you toasty during those early starts.

MATERIALS

380T Nylon and 280gsm Softshell
100% Nylon | 96% Polyester | 4% Elastane
130gsm ThermoFort padding

FEATURES

Softshell panelling for increased comfort
Zipped chest and size pockets
Water resistant
Windproof
Adjustable hood

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black

NEW NEW



256

SNAPE JACKET

A hybrid jacket for a tradesman who knows what he wants: practicality and flexibility. The core panels, with their rip-stop outer and ThermoFort lining, keep you warm; the softshell shoulders and sleeves provide freedom of movement. If you have to work in all weathers, so does your jacket.

MATERIALS

70gsm Nylon rip-stop
320gsm Softshell outer
100% Nylon | 96% Polyester | 4% Elastane
220gsm ThermoFort insulation

FEATURES

Zippered handwarmer pockets
Zippered chest pockets
Adjustable cuffs

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey



273

HATTON JACKET

Let's tick some boxes: ThermoFort lining for warmth ... water-resistance ... windproofing ... side pockets ... zippered chest pocket ... hood to keep the rain off ... softshell panels to keep you flexible. Anything else? Yep - a great-value working jacket for a busy winter. Tick.

MATERIALS

380T Nylon and 280gsm Softshell
100% Nylon | 96% Polyester | 4% Elastane
130gsm ThermoFort padding

FEATURES

Softshell panelling for increased comfort
Zippered chest and size pockets
Water resistant
Windproof
Adjustable hood

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black





263

HALE JACKET

Some jackets shout performance. This one louder than most. About breathability, waterproofing and comfort. Sweat gets out, rain doesn't get in - and we've got the numbers to prove it. Plus there's a lining of air-trapping fleece sewn in a clever hexagonal pattern to keep you snug.

MATERIALS

380gsm Mechanical stretch pique fabric
100% Polyester

FEATURES

Waterproof TPU membrane to 8000mm
Breathable to 2000mvp
Fleece lining with hexagonal design to aid air circulation
Windproof
Zipped side pockets
Fleece lined adjustable hood

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Grey



252

STANTON JACKET

This jacket breathes technology. Literally. It's a fleece-lined, waterproof, softshell with a fancy breathability rating. Which means you can work your nuts off without working up a sweat. It looks good too, stretching with you when you're at full stretch. It's time to start loving those frosty mornings.

MATERIALS

340gsm Softshell
96% Polyester | 4% Elastane

FEATURES

Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Fleece lined
Waterproof zip

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black





259

HOPTON JACKET

Our finest all-weather jacket is all about performance – on site, in the city, on rain-soaked moorland. A hard-wearing, smartly textured outer (fashionistas call this style 'melange') gives it the urban look; a suite of fabric technologies keeps the rain, wind, and cold at bay. Get out and do stuff.

MATERIALS

Hardwearing melange outer
100% Polyester

FEATURES

- Waterproof TPU membrane to 3000mm
- Quilted lining
- Taped seams
- Zippered chest and side pockets
- Internal pocket with headphone access
- Embroidery access
- Adjustable hem and hood

SIZES

S | M | L | XL | 2XL

COLOURS

Grey

NEW NEW



295

SUTHERLAND WINDBREAKER

When the weather is 1/10, you need a jacket that is 10/10. Waterproof, windproof and fleece lined, the Sutherland will help you crack on with the job and shrug off the weather. The zippered side opening makes it easy to get on and off and the adjustable hood and kangaroo pocket will keep out even the most bitter cold.

MATERIALS

Hardwearing PU coated outer
100% Nylon

FEATURES

- Waterproof fabric to 3000mm
- Breathable to 3000mvp
- Taped seams
- Windproof with fleece lining
- Zippered side opening
- Reflective print
- Adjustable hood
- Kangaroo pocket

SIZES

S | M | L | XL | 2XL

COLOURS

Grey



293

NEWPORT JACKET

Next building job somewhere in the Arctic? Then this is the jacket for you. It's fleece-lined; the outer has a durable, water-repellent coating; the seams are taped; and the outer pockets are zipped. From concealed hood to adjustable cuffs, it's a jacket for building an igloo in a blizzard.

MATERIALS

Hardwearing PU coated outer
100% Nylon
DWR coating

FEATURES

Waterproof fabric to 5000mm
Taped seams
Windproof
Fleece lined with embroidery access
Reflective piping
Zipped side and chest pockets
Concealable hood

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Navy



299

CLEVELAND JACKET

Zipped up warm in your Cleveland Jacket, you're ready for anything. This is the windproof, water-resistant, fleece-lined jacket that stands between you and a biting north-east wind. For maximum winter protection, we cut it long in the body and added a high neck with a concealed hood.

MATERIALS

Hardwearing Oxford outer
100% Polyester

FEATURES

Water resistant fabric to 2000mm
Reflective trim
Windproof
Internal pocket
Fleece lined
Concealable hood

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy





NEW NEW



415

ELITE BOBBLE HAT

This is the beanie that looks good up the scaffolding and in the pub garden. It's Thinsulate padding and soft microfleece lining are perfect for those exposed to cold and harsh weather on a daily basis. The chunky knit and vintage styling set it apart from the rest of the competition.

NEW NEW

MATERIALS

100% Acrylic

FEATURES

- 3M Thinsulate
- Chunky knit
- Vintage styling
- Lined with soft microfleece

SIZES

One Size

COLOURS

Orange



410

PRO WORK BEANIE

There's only one hat for the winter - the Pro Work Beanie in chunky knitted Thinsulate. This is no ordinary beanie. It's lined with soft microfleece, and that thick ribbed cuff scores double points when pulled down over your ears. Two-tone styling marks it out from the crowd of wannabe beanies.

MATERIALS

100% Acrylic

FEATURES

- Two-tone
- Chunky knit
- Thinsulate lined

SIZES

One Size

COLOURS

Black | Grey





NEW NEW



420

PRO WORK NECK WARMER

Ideal for those icy winter days or working in cold environments, the TuffStuff Pro Work Neck Warmer is the perfect way to keep warm. Safer than a scarf, there are no loose ends to tangle in machinery. It is made from washable microfleece, one size fits all and doubles up as a face covering.

NEW NEW

MATERIALS

Microfleece
100% Polyester

FEATURES

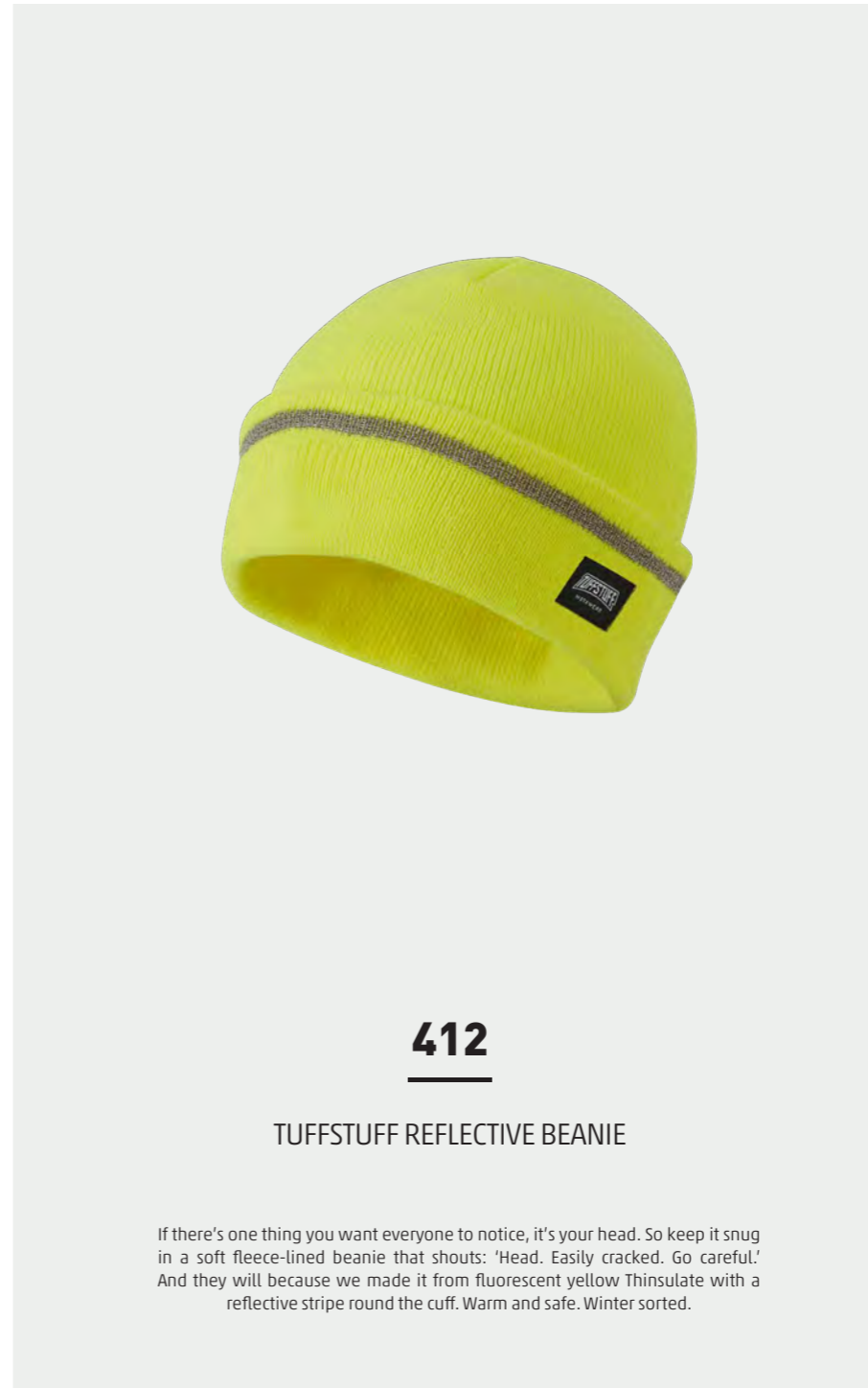
Warm microfleece
Machine washable
One size fits all
Can be used as a face covering

SIZES

One Size

COLOURS

Black



412

TUFFSTUFF REFLECTIVE BEANIE

If there's one thing you want everyone to notice, it's your head. So keep it snug in a soft fleece-lined beanie that shouts: 'Head. Easily cracked. Go careful.' And they will because we made it from fluorescent yellow Thinsulate with a reflective stripe round the cuff. Warm and safe. Winter sorted.

MATERIALS

100% Acrylic

FEATURES

Thinsulate lined
Reflective banding



SIZES

One Size

COLOURS

Yellow



606

EXTREME WORK SOCK

What's going on inside your work boots? If it's not a pair of cushioned Extreme Work Socks, you need to up your game. Basically, they're super-comfy socks with reinforced heel and toe, arch support, and Coolmax wicking technology. Treat your feet to a cushioned layer of kindness.

MATERIALS

34% Cotton
32% Coolmax
29% Polyester
3% Viscose
2% Lycra

FEATURES

Coolmax core multi-fibre technology
In turned comfort welt
Reinforced heel and toe
Arch support
Fully cushioned foot for comfort & protection

SIZES

UK 6-11

COLOURS

Black



607

ELITE LOW CUT SOCK

On your feet all day? So take good care of them. Upgrade your trainers with a pair of Elite Low-Cut Socks for day-long comfort and cooling. Coolmax technology wicks away the sweat, while cushioning and arch support make a rubble-strewn building site feel like it's been freshly carpeted.

MATERIALS

46% Nylon
29% Coolmax
23% Cotton
2% Elastane

FEATURES

Coolmax core multi-fibre technology
In turned comfort welt
Reinforced heel and toe
Arch support
Fully cushioned foot for comfort & protection
Lower cut

SIZES

UK 6-11

COLOURS

Black | Grey



808
805

BASEWEAR TOP & BOTTOM

You build from the ground up. Same with your clothing. This is the base layer for a day of serious sub-zero grafting. Your Basewear Top & Bottom is warm, stretchy, breathable, wicking, and abrasion-resistant. It's like a second skin: moving with you, breathing with you, climbing glaciers with you.

* Sold Separately

MATERIALS

220gsm
92% Polyester | 8% Elastane

FEATURES

4 Way stretch fabric
Abrasion resistant
Fast wicking
Breathable
Thermal

SIZES

S | M | L | XL | 2XL

COLOURS

Black



779

KNEE PADS

The TuffStuff knee pads designed for TuffStuff trousers – a superb fit for top and bottom-loaders. We made our knee pads from tough, high-elastic EVA, segmented with deep articulations that fold to the shape of your knee. Easily cut to size for an even better fit.

MATERIALS

E20 High elastic EVA
100% Ethylene-vinyl acetate

FEATURES

Twenty piece segmented design
Increased comfort and flexibility

SIZES

One size

COLOURS

Black





901

COMBAT TROUSER

You may be outdoors all day, but your workwear should still say something about your professionalism. That's what you get from these easy-wear trousers with smart slanted side pockets and buttoned flaps. They're trousers for the days when you need to look right in a challenging environment.

MATERIALS

245gsm
65% Polyester | 35% Cotton

FEATURES

Multi pocketed
Removable drawcords
YKK zip

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Black | Navy | Green

LEG LENGTHS

32.5



901C

CAMO COMBAT TROUSER

Camo isn't always about blending in. Sure, these are absolutely the right trousers for stalking deer or spotting birds. But they also say something about your attitude to life – that it's an adventure, and every moment should be fun. Practical too, with drawcords in the hem and plenty of pockets.

MATERIALS

245gsm
65% Polyester | 35% Cotton

FEATURES

Multi pocketed
Removable drawcords

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44

COLOURS

Woodland | Urban | Night Urban

LEG LENGTHS

32.5



916

WORKFORCE TROUSER

You can't go wrong with a simple, straight-legged cut like this. These are great-value, easily washed trousers for a team that always looks on top form. With three leg lengths, a part-elasticated waist and knee-pad pockets, everyone gets the comfort and fit they deserve.

MATERIALS

245gsm
65% Polyester | 35% Cotton

FEATURES

Knee pad pockets
Cargo style
Part elasticated waist
Double stitched crotch

SIZES

28 | 30 | 32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48

LEG LENGTHS

Short 29" | Regular 31" | Long 33"

COLOURS

Black | Navy



816

WORKFORCE SHORT

Your hard-working team can look as good in the heat of the summer as they do throughout the rest of the year. Just make sure they're wearing these super-smart polycotton shorts. Easy to wash, plenty of pockets for a tidy look, and a part-elasticated waist for a comfortable fit.

MATERIALS

245gsm
65% Polyester | 35% Cotton

FEATURES

Part elasticated waist
Zipped rear pocket
YKK zip

SIZES

XS | S | M | L | XL | 2XL

COLOURS

Black | Navy



100

TATTERSALL SHIRT

A brushed flannel shirt that feels as soft and easy as it looks. The two-tone check and patterned buttons are smart, while the cut is as relaxed as a day at the county show. This is a shirt for yard and for town – so comfortable it’s invariably the first shirt you reach for.

MATERIALS

Brushed flannel
65% Polyester | 35% Cotton

FEATURES

Pleated back
Twin needle stitched

SIZES

M | L | XL | 2XL | 3XL

COLOURS

Blue | Green



141

WOODBIDGE SHIRT

The Woodbridge is the outdoor shirt that blends tradition with modernity. The subtle check is familiar; the cut, flattering. You wear it for the comfort and its contemporary take on a country classic. Easy, unfussy, understated – it’s your favourite shirt by far.

MATERIALS

100% Cotton

FEATURES

Single chest pocket
Straight hem
Yarn dyed

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy/Green





140

SALFORD SHIRT

The Salford's distinctive check belies its practicality. To make sure your shirt copes with a decent day's work, we made it from a thick and durable cotton. Yarn-dyed fabric gives you long-lasting colour, and the straight-cut hem provides versatility. Wear it over or under your trousers, whatever makes you comfortable.

MATERIALS

Yarn dyed
100% Cotton

FEATURES

Single chest pocket
Straight hem
Thick, durable and hardwearing

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Grey



142

THORPENESS SHIRT

A touch of colour goes a long way. This smart-looking check is woven from a yarn-dyed cotton rich for long-lasting colour and easy wear. The button-down collar adds a touch of stylish formality, while the pattern-matched chest pocket matches your own close attention to detail.

MATERIALS

Cotton rich
Yarn dyed
55% Cotton | 45% Polyester

FEATURES

Single chest pocket
Straight hem
Button down collar

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Multi

NEW NEW



143

HYDE SHIRT

Perfect for adding a touch of country inspired style to your working wardrobe, featuring a distinctive check you are bound to love. This shirt has been crafted from 100% cotton to offer you a comfortable and breathable shirt. The button down collar is perfect for keeping your style looking smart whilst on the move.

MATERIALS

Yarn dyed
100% Cotton

FEATURES

Single chest pocket
Thick, durable and hardwearing
Brushed finish

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy

NEW NEW



167

WORKFORCE 1/4 ZIP SWEATSHIRT

The Workforce 1/4 Zip Sweatshirt is the classic versatile mid layer. The brushed fleece lining will keep you toasty and the elasticated cuffs and hem ensure a snug fit. Available in a large range of sizes and colours, it is perfect for a team that wants to look good and be comfortable.

MATERIALS

280gsm
70% Cotton | 30% Polyester

FEATURES

Comfortable fit
Brushed fleece inner
Elasticated cuffs and waistband
Excellent colour retention
Ideal for personalising

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy | Grey

NEW NEW



238

EASTON PULLOVER

A warm and easy fleece designed for the open air, and made from a hardwearing knitted marl. The quarter zip at the neck adds to the casual, outdoor feel; zipped pockets provide practicality.

MATERIALS

340gsm sweater fleece
100% Polyester

FEATURES

Hardwearing knitted marl fabric
Fleece inner
Zipped handwarmer pockets

SIZES

S | M | L | XL | 2XL

COLOURS

Navy | Green | Grey



120

CREW NECK COMBAT JUMPER

The military hints – epaulettes, elbow and shoulder patches – give this jumper its air of authority. This is the heavyweight uniform sweater for a team that exudes a reassuring confidence. Ideal for technicians, stewards, drivers, and security staff. It the badge of leadership and trust they deserve.

MATERIALS

Heavyweight 7 gauge knit
100% Acrylic

FEATURES

Epaulettes
Elbow patches
Shoulder patches

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy | Green





120V

V NECK COMBAT JUMPER

The V-Neck Combat Jumper does everything its Crew-Neck partner does – with one vital addition. The V-Neck is a much better match for a collar and tie. The V-Neck adds more formality and an extra layer of authority. It says that the wearer is a trustworthy guardian of your corporate values.

MATERIALS

Heavyweight 7 gauge knit
100% Acrylic

FEATURES

Epaulettes
Elbow patches
Shoulder patches

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy



222

WROXHAM BODYWARMER

For great-value warmth, you can't beat our quilted bodywarmer. It's lightweight and snug, and comes with numerous extras: studded storm flap, flapped side pockets, hand-warmer pockets, zipped chest pockets. To complete the look, just add your own embroidered logo.

MATERIALS

Hardwearing outer
65% Polyester | 35% Cotton
160gsm Quilting

FEATURES

2 Lower patch pockets with velcro closure
Side handwarmer pockets
Zipped chest pocket
Zipped front fastening with studded storm flap
Internal pocket
Embroidery access

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy



282

BRECKLAND BODYWARMER

Warmth and freedom of movement come together in this smartly cut softshell bodywarmer. This is workwear for a team that has to stay agile – one that works in confined spaces or on sensitive equipment. The bodywarmer also provides a snug extra layer for anyone who's out in the bitterest weather.

MATERIALS

320gsm Softshell
96% Polyester | 4% Elastane

FEATURES

Windproof
Breathable
Fleece lined
Zipped chest pocket
Zipped side pockets

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy | Grey



231

LINCOLN BODYWARMER

The hard-wearing, rip-stop bodywarmer no outdoor enthusiast should be without. With six pockets – three with zips, three with Velcro flaps – there's room for all the kit you need for a day in the open air. Perfect for fishing, shooting, bird watching, or just pottering about on your allotment.

MATERIALS

Hardwearing rip-stop fabric
100% Polyester

FEATURES

Utility vest
Fleece lined
Zipped chest pocket
Chest pocket with velcro closure
2 Zipped central pockets
2 Lower patch pockets with velcro closure
Internal pocket



SIZES

M | L | XL | 2XL | 3XL

COLOURS

Black | Green



223

CARLTON BODYWARMER

Year-round outdoor layering begins with this high-necked quilted bodywarmer. Great for early risers when there's still a nip in the summer morning air; invaluable against snow and frost when worn as a cosy, air-trapping layer beneath a winter coat. Three zipped pockets make it practical too.

MATERIALS

Hardwearing outer
100% Polyester
280gsm Quilting

FEATURES

Zipped chest pocket
2 Zipped side entry pockets

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy | Grey



275

DOWNHAM BODYWARMER

The Downham's contemporary styling keeps your brand looking fresh and relevant. This is the performance bodywarmer for a team that goes on delivering whatever the weather. A durable quilted outer conceals a cosy fleece lining, and two zipped pockets let chilly hands share the warmth.

MATERIALS

Durable outer
100% Polyester

FEATURES

Comfortable fleece lining
Internal pocket
Zipped handwarmer pockets
Fully padded for extra warmth
Inside chest pocket

SIZES

S | M | L | XL | 2XL

COLOURS

Black | Navy





207

LOMOND JACKET

This is the no-nonsense, windproof fleece jacket for work that has to be done, day in, day out. It's practical and hard-wearing, and does its job as diligently as your team do. An anti-pill finish keeps it looking good; an adjustable hem keeps it snug. The internal pocket comes in handy too.

MATERIALS

360gsm Fleece
100% Polyester

FEATURES

Pleated back
Twin needle stitched
2 Zipped side entry pockets

SIZES

XS | S | M | L | XL | 2XL

COLOURS

Black | Navy



205

MELROSE JACKET

This jacket is smart and cosy. It's made from a warm anti-pill polyester fleece to create a smooth outer surface that shows your corporate branding at its best. Soft on the inside, businesslike on the outside, with an adjustable hem for the snugest of fits. Washes beautifully too.

MATERIALS

300gsm Fleece
100% Polyester

FEATURES

Anti pill finish
2 Zipped side entry pockets
Adjustable hem

SIZES

XS | S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy





125

PENARTH HOODIE

The Penarth Hoodie is everything you want from your workwear: chunky and practical with a bit of attitude. A warm fleece lining and quilted hood keep the cold at bay, while a full-length zip turns it from hoodie into a loose hooded jacket. When there's work to be done, do it in a big, bold check.

MATERIALS

Yarn dyed
100% Polyester

FEATURES

Sherpa fleece lined
Quilted hood
Two breast pockets
Side pockets

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Red | Navy | Green

NEW NEW



126

PORTMAN SHACKET

When the temperature drops this is the item you need. With its Sherpa fleece lining, padded sleeves and cosy side pockets it will keep you warm when working in the elements. A full length zip and adjustable cuffs make sure it fits properly when you need it to.

MATERIALS

230gsm Microfleece outer
180gsm Lining
100% Polyester

FEATURES

Sherpa fleece lined
Padded sleeves
Full length front zip
Adjustable studded cuffs
2 Side entry pockets

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Red | Navy





200

KELSO JACKET

Some working jackets are made for branding. This lightweight, two-layer softshell is one of them. We started with a simple, clean cut; made it breathable; added four pockets; gave it a water and wind-repellent finish; and kept the price low. To make it yours, just add your logo.

MATERIALS

260gsm
100% Polyester

FEATURES

2 Layer softshell
High performance mechanical stretch fabric
Water and wind repellent finish
Breathable
Zipped side pockets
Two internal pockets

SIZES

XS | S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy



204

SELKIRK JACKET

The Selkirk is a high-performance softshell jacket for a team that performs at its best. The specification says it all: waterproof, windproof, breathable, fleece lining, adjustable hem and cuffs, three zipped pockets. This jacket is their equal. All it needs is your logo to make the connection visible.

MATERIALS

340gsm Four way stretch softshell
96% Polyester | 4% Elastane

FEATURES

3 Layer softshell
Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Windproof
Fleece lining
Zipped chest and side pockets
Adjustable hem and cuffs

SIZES

XS | S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy | Grey





234

HOLKHAM JACKET

The Holkham Jacket is the Selkirk with a lined hood. Identical performance with the added benefit of keeping the wind and rain out even more effectively. The hood also has a toggled drawcord for the snugest of fits – perfect for a team that faces the great outdoors on your behalf.

MATERIALS

340gsm Four way stretch softshell
96% Polyester | 4% Elastane

FEATURES

Waterproof TPU membrane to 5000mm
Breathable to 2000mvp
Windproof
Fleece lining
3 Zipped pockets
Adjustable hem
Adjustable hood

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy



262

HARRIS JACKET

The Harris is a hard-wearing, fleece-lined bomber jacket with added performance. It's waterproof and windproof, has zipped side pockets and taped seams, features smart cuffs and an elasticated waist, and the lining has zipped embroidery access. This is the jacket for a team that works best in weatherproof comfort.

MATERIALS

240gsm Hardwearing outer
100% Polyester

FEATURES

Waterproof fabric to 5000mm
Fleece lined
Windproof
Zipped side pockets
Embroidery access
Taped seams
Internal pocket

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Black | Navy





265

HI VIS BOMBER JACKET

Our Hi-Vis Bomber Jacket offers visibility and weather protection with a little more freedom of movement. It gives your team excellent safety protection, has a quilted lining and taped seams, and is windproof and waterproof. The shorter length and elasticated waist and cuffs provide the flexibility.

MATERIALS

100% Polyester

FEATURES

Waterproof
Windproof
Quilted lining
Taped seams
Conforms to EN471 Class 3

SIZES

M | L | XL | 2XL | 3XL

COLOURS

Yellow | Orange



210

HI VIS MOTORWAY JACKET

A Hi-Vis Jacket for the worst conditions. This one gives your team great visibility, has a quilted lining and taped seams, and is windproof and waterproof. The full jacket length offers even better protection to keep wearers safe, warm, and dry - day and night.

MATERIALS

100% Polyester

FEATURES

Waterproof
Windproof
Two way zip
Quilted lining
Taped seams
Conforms to EN471 Class 3

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Yellow | Orange



225

HI VIS VEST

The Hi-Vis Vest is your most easy-to-deploy item of safety equipment. Just slip it on, and Velcro the front for instant visibility. Its simplicity and flexibility make it a standard item of workwear for factories, goods yards, highways and construction sites across the UK.

MATERIALS

100% Polyester

FEATURES

Conforms to EN471 Class 2
Velcro closure

SIZES

S | M | L | XL | 2XL | 3XL | 4XL

COLOURS

Yellow | Orange



444

WAREHOUSE COAT

The Warehouse Coat is a timeless classic. From hardware stores to agricultural shows, from janitors to laboratory teams, every industry has a quiet – but vital – activity for which it's an invaluable piece of workwear. A rear vent makes for easy wear; concealed studs create a smarter look.

MATERIALS

240gsm
65% Polyester | 35% Cotton

FEATURES

Concealed studs
Vented back

SIZES

XS | S | M | L | XL | 2XL
White

COLOURS

Navy | White

S | M | L | XL | 2XL
Navy



544

BIB 'N' BRACE

The painter's Bib 'N' Brace is a timeless classic – the traditional badge of professionalism no painter or decorator should be without. We made ours from an easily washable polycotton, then added a zipped front pocket and knee-pad pockets for working comfortably on your hands and knees.

MATERIALS

210gsm
65% Polyester | 35% Cotton

FEATURES

Concealed Zip Pocket
Knee Pad Pockets
Brush Pocket (White Only)

SIZES

32 | 34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | 50

COLOURS

Navy | White



318

WORKFORCE COVERALL

Straightforward polycotton coveralls for the days when you can't do the job without getting seriously dirty. Smart and practical with pockets to front and back, concealed press studs and an elasticated back to maintain the shape. Now you really can get stuck into some proper work.

MATERIALS

210gsm
80% Polyester | 20% Cotton

FEATURES

Two studded breast pockets
Single piece elasticated back
Concealed press studs
One back pocket

SIZES

S | M | L | XL | 2XL

COLOURS

Navy | Royal





377

QUILTED COVERALL

Engineers who work on complex equipment all year round deserve our snug Quilted Coveralls. This are coveralls for workers who want to perform at their best no matter what the temperature. Practical, zip-fronted design with elasticated back, plus plenty of pockets and side access for maximum ease and comfort.

MATERIALS

240gsm
65% Polyester | 35% Cotton

FEATURES

- Action back with elastication
- Diamond quilt lining
- Covered placket
- Hammer loop, rule & pen pockets
- 2 Rear pockets
- Side pockets with side access
- Breast pockets

SIZES

S | M | L | XL | 2XL

COLOURS

Navy



344

STUD FRONT COVERALL

Stud-Front Coveralls for hard-working engineers and technicians who need more pockets and greater ease of movement. Side pocket access provides additional comfort and convenience, while a heavier-weight polycotton adds a bit of strength. These are coveralls for the most awkward jobs.

MATERIALS

240gsm
65% Polyester | 35% Cotton

FEATURES

- Action back with elastication
- Concealed studs
- Rule pocket
- 2 Rear pockets
- Side pockets with side access
- Breast pockets

SIZES

36 | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 | 54

COLOURS

Navy | Green





366

ZIP FRONT COVERALL

Our finest coveralls in 245gsm polycotton, designed for hard-working environments. Zip front with press studs at the top, zipped pockets on the chest, two back pockets, hammer loop and rule pocket. And five colours to choose from to help you stand out, blend in or coordinate with your tractor.

MATERIALS

245gsm
65% Polyester | 35% Cotton

FEATURES

- Action back with elasticsation
- Covered placket
- Hammer loop & rule pocket
- 2 Rear pockets
- Side pockets with side access
- Breast pockets
- Pen pocket

SIZES

34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 | 54 | 56 | 58 | 60
Navy & Spruce

34 | 36 | 38 | 40 | 42 | 44 | 46 | 48 | 50 | 52 | 54
Black, Red & Royal

COLOURS

Black | Navy | Green | Royal | Red

NEW NEW



325

ORWELL COVERALL

Designed for wet and rugged conditions, the Orwell keeps you going when everyone else has called it a day. Its waterproof fabric, adjustable hood and taped seams keep the rain out, while ThermoFort padding keeps the warmth in. With zipped under-arm ventilation and adjustable hems, this is practical, all-round weather protection.

MATERIALS

Hardwearing PU coated Oxford outer
100% Nylon
140gsm padding

FEATURES

- Waterproof fabric to 2000mm
- Taped seams
- High visibility reflective tape & piping
- Large front and rear pockets
- Adjustable hem and cuffs
- Storm flap
- Zipped underarm ventilation

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Green





320

FLEX COVERALL

For some jobs, only a waterproof all-in-one will do. These are the coveralls to keep you dry during a Biblical-scale deluge or when pressure-washing an industrial plant. They give you our maximum water-resistance rating together with adjustable hood, sleeves and trouser hems for complete protection.

MATERIALS

330gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 10,000mm
Windproof
Welded seams
For-Tex fabric

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy | Yellow



521

AIRFLEX BIB 'N' BRACE

There's only one Bib'n'Brace that keeps you dry and sweat-free when you're hosing down the yard or the milking parlour. Clip on your Airflex Bib'n'Brace and you get water-resistant breathability to international standards. Easily adjustable straps for a comfortable fit, and a generous pouch pocket at the front.

MATERIALS

220gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
For-Tex fabric

SIZES

XS | S | M | L | XL | 2XL | 3XL

COLOURS

Navy | Green





941

AIRFLEX LEGGINGS

Sometimes water comes from below, not above – from wet undergrowth, rain-soaked grass and muddy livestock. That’s when you need these leggings. Step inside and clip the loops over your belt for instant weatherproofing. The easiest way to keep your trousers clean and dry.

MATERIALS

220gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
For-Tex fabric

SIZES

S - M | M - L | L - XL

COLOURS

Green



219

FLEX LINED JACKET

For the ultimate in all-weather protection, choose the Flex Lined Jacket. It has our highest water-resistance rating, and is made for an entire day out in the wet doing the job you love. With welded seams, detachable hood, and a cosy fleece lining, it’s essential kit for every outdoor worker.

MATERIALS

330gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 10,000mm
Windproof
Welded seams
Detachable hood
Fleece lined
For-Tex fabric

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy | Green



220

FLEX JACKET

Rain doesn't penetrate the Flex Jacket. We made it from water and tear-resistant For-Tex fabric, and welded the seams for maximum performance. A concealed hood and adjustable hem and sleeves provide comfort and flexibility. It's the jacket you'll keep by your side all year long.

MATERIALS

330gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 10,000mm
Windproof
Welded seams
Concealed hood
For-Tex fabric

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy | Green



920

FLEX TROUSER

The natural partner to our Flex and Flex Lined Jackets. We made these over-trousers from the same high-performance For-Tex fabric to give you complete outdoor weatherproofing. With side access and popped hem adjustments, they're as practical and flexible as the jackets.

MATERIALS

330gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 10,000mm
Windproof
Welded seams
For-Tex fabric

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Navy | Green



221

AIRFLEX JACKET

For the finest wet-weather comfort and protection, choose this jacket. The material has been tested to independent standards, so you know it'll keep the rain out and won't fog on the inside. To match that spec, we added a concealed hood, flapped waterproof pockets and an adjustable hem and sleeves.

MATERIALS

220gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Concealed hood
Conforms to EN343 3:2
For-Tex fabric

SIZES

XS | S | M | L | XL | 2XL | 3XL
Navy & Green

S | M | L | XL | 2XL | 3XL
Black

COLOURS

Black | Navy | Green



921

AIRFLEX TROUSER

These are the rain-proof, breathable over-trousers to match the comfort and protection of your Airflex Trousers. They give you the same weatherproof rating and the same tear-resistant For-Tex fabric. Pull them on when the rain starts, popper the hems tight and you'll stay dry for the rest of the day.

MATERIALS

220gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN343 3:2
For-Tex fabric

SIZES

XS | S | M | L | XL | 2XL | 3XL
Navy & Green

S | M | L | XL | 2XL | 3XL
Black

COLOURS

Black | Navy | Green



245

RUTLAND JACKET

The one weatherproof jacket you won't leave home without. We made it from a hard-wearing rip-stop fabric with good performance ratings for water resistance and breathability. Slip it on when the skies threaten a downpour, then adjust hood, hem and sleeves to keep the water out.

MATERIALS

Hardwearing rip-stop outer
100% Polyester

FEATURES

Waterproof fabric to 2000mm
Breathable to 2000mvp
Windproof
Taped seams
Adjustable draw cord at waist
Concealed adjustable hood

SIZES

S | M | L | XL | 2XL

COLOURS

Black



945

RUTLAND TROUSER

And these are the matching weatherproof over-trousers with zipped legs for slipping on over your boots. Made from the same hard-wearing rip-stop fabric with the same ratings for water resistance and breathability, trousers and jacket come together to provide speedy all-over weather protection.

MATERIALS

Hardwearing rip-stop outer
100% Polyester

FEATURES

Waterproof fabric to 2000mm
Breathable to 2000mvp
Windproof
Taped seams
Boot access zips in side seam

SIZES

S | M | L | XL | 2XL

COLOURS

Black



251

AIR REFLEX JACKET

This is the waterproof safety jacket that has everything going for it: international ratings for visibility as well as for water-resistance and breathability. If your team have to be out on the highways facing traffic and rain, this is what they should be wearing – a jacket that's proven to be safe, dry, and comfortable.

MATERIALS

220gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN471 Class 3
Conforms to EN343 Class 3:2
For-TEX fabric

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Yellow



951

AIR REFLEX TROUSER

A team that wears Air Reflex Jackets should also be wearing Air Reflex Trousers. The two garments have identical international ratings for visibility and water-resistant breathability. Jacket and over-trousers go together to provide maximum visibility and head-to-toe protection against the weather.

MATERIALS

220gsm PU coated fabric
100% Polyester

FEATURES

Waterproof fabric to 6000mm
Breathable to 2000mvp
Windproof
Welded seams
Conforms to EN471 Class 1
Conforms to EN343 Class 3:2
For-TEX fabric

SIZES

S | M | L | XL | 2XL | 3XL

COLOURS

Yellow



323

SPLASHAWAY COVERALL

Nothing dampens the spirits of children wearing Splashaway Coveralls. A lightweight, waterproof, breathable fabric keeps water out and prevents moisture build-up inside. With taped seams, grown-on hood, reflective piping, and elasticated hem and sleeves, this is the all-in-one for a day of joyful, rain-soaked mayhem.

MATERIALS

80gsm
100% Polyester

FEATURES

Waterproof fabric to 3000mm
Breathable to 2000mvp
Windproof
Soft and flexible fabric
Grown on hood
Taped seams

AGE

1-2 | 2-3 | 3-4 | 5-6 | 7-8

COLOURS

Navy | Red



583

SPLASHFLEX BIB 'N' BRACE

Perfect for rainy days and jumping in puddles, our Splashflex Bib and Brace is made from super waterproof, windproof and tear resistant PU. The shoulder straps are fully adjustable and the buckles are big enough for small hands. Press stud adjustability at the chest and elasticated hems ensure a snug fit, while reflective detailing on the legs help your little one be seen. Even if they are covered in mud!

MATERIALS

190gsm PU coated fabric
100% Polyester

FEATURES

Waterproof to 8000mm
Windproof and tear resistant
Adjustable elastic braces
Press stud adjustment at chest for snug fit
Reflective tape on leg for increased visibility
Elasticated hem

AGE

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

COLOURS

Navy | Green

NEW NEW

NEW NEW





283

SPLASHFLEX JACKET

When the heavens open, happy-go-lucky children dash outside. More puddles to splash in, more rainbows to chase, more giggles to brighten their day. Because the waterproof For-Tex fabric in their hooded Splashflex Jacket always keeps them dry. Even better, the reflective tape and piping keeps them visible.

MATERIALS

190gsm PU coated fabric
100% Polyester

FEATURES

Waterproof to 8000mm
Windproof and tear resistant
Zip front with studded storm flap
Elasticated cuffs
Reflective piping to hood, shoulders and tape to arms for increased visibility
Made with For-Tex fabric

AGE

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

COLOURS

Navy | Green



983

SPLASHFLEX TROUSER

These are the elasticated pull-on trousers to go with the Splashflex Jacket. Worn together, they give your child a top-to-toe barrier against the worst of the British weather. Both items are windproof, tear-resistant and waterproof to 8,000mm. They put the fun back into wet days.

MATERIALS

190gsm PU coated fabric
100% Polyester

FEATURES

Waterproof to 8000mm
Windproof and tear resistant
Elasticated waist and hems
Studded ankle adjustment
Made with For-Tex fabric

AGE

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

COLOURS

Navy | Green



711J

PRO WORK JUNIOR TROUSER

Our best-selling Pro Work Trousers are too good to keep to adults. So we made a pair for creative and inventive youngsters, triple-stitched to withstand the most rugged of junior building projects. Holster pockets and knee-pad pockets mirror the comfort and functionality their parents demand.

MATERIALS

330gsm
65% Polyester | 35% Cotton

FEATURES

Triple stitched seams
Holster pockets
Knee pad pockets
YKK zip
Adjustable waistband

AGE

3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13

COLOURS

Black | Grey



333

TEARAWAY JUNIOR COVERALL

Who doesn't enjoy getting mucky? When you're a child, the most fun tends to create the most mess. That's what our Tearaway Junior Coveralls are for. You don't have to worry how messy the game gets. When it's over, the coveralls go in the wash and your child goes back to the clothes you care about.

MATERIALS

240gsm Hardwearing fabric
65% Polyester | 35% Cotton

FEATURES

Action back with elastication
Covered placket
Velcro fastening

AGE

1-2 | 2-3 | 3-4 | 5-6 | 7-8 | 9-10 | 11-12 | 13 | 14

CHEST

20 | 22 | 24 | 26 | 28 | 30 | 32 | 34 | 36

COLOURS

Navy | Royal | Red | Woodland





444C

CHILDS WAREHOUSE COAT

The white coat for enthusiastic youngsters who want to perform at their best. Great for walking a prize-winner round the show ring, conducting ground-breaking experiments in the school laboratory, or playing a genius in the school play. Brilliant scientists do their finest work in a white coat.

MATERIALS

240gsm
65% Polyester | 35% Cotton

FEATURES

Concealed studs
Vented back

AGE

5-6 | 7-8 | 9-10 | 11-12 | 13

COLOURS

White



801

THERMAL LONG SLEEVE VEST

Winters are a lot more enjoyable when you're wearing a warming base layer. Our brushed polycotton Thermal Long-Sleeve Vest is soft and cosy. It's ideal for farmers, fishermen, country sports enthusiasts, security personnel, and anyone who has to be outdoors for long periods.

MATERIALS

180gsm
50% Polyester | 50% Cotton

FEATURES

Brushed fabric
Lightweight material

SIZES

S | M | L | XL | 2XL

COLOURS

Denim | White



802

THERMAL SHORT SLEEVE VEST

This is the warm and cosy base layer for outdoors enthusiasts who like a bit more freedom of movement in their arms. Our Thermal Short-Sleeve Vest is made from the same air-trapping brushed polycotton. The only difference is in the length of the sleeves.

MATERIALS

180gsm
50% Polyester | 50% Cotton

FEATURES

Brushed fabric
Lightweight material

SIZES

S | M | L | XL | 2XL

COLOURS

Denim | White



803

THERMAL LONG JOHN

When a blast of Arctic air hits the country, you'll be glad you left home in your Thermal Long Johns. Made from brushed polycotton, they feel soft to the touch and warm in the bitterest weather. With elasticated waist and a front opening, they're as convenient as they're cosy.

MATERIALS

180gsm
50% Polyester | 50% Cotton

FEATURES

Brushed fabric
Lightweight material

SIZES

S | M | L | XL | 2XL

COLOURS

Denim | White



401

THINSULATE KNITTED HAT

Our double layer, polyester-fleece beanie is for outdoor types who enjoy a bit of style. For maximum warmth, the knitted outer encloses an inner layer of Thinsulate lining. For extra protection, the wide, doubled-over cuff rolls down to cover your forehead, ears, and the back of your neck.

MATERIALS

40gsm Thinsulate lined
100% Acrylic

FEATURES

Simple and practical

SIZES

One Size

COLOURS

Black | Navy | Green



418

FLEECE NECK WARMER/HAT

Few garments are as versatile as this – the brushed polyester fleece neck-warmer that you can wear as a snood or a beanie. A simple toggle adjustment cord lets you close one end tight. Keep your neck-warmer in your pocket or your glove compartment ready for the next frosty morning.

MATERIALS

Brushed fabric
100% Polyester

FEATURES

Adjustable

SIZES

One Size

COLOURS

Black



409

WATERPROOF TRACTOR CAP

Your tractor cap is like an old friend – a constant companion who never lets you down. This one's cut deep at the back for a secure fit, has a waterproof outer layer, and faux-fur ear-warmers that drop down when needed. An adjustable chin strap holds the ear-warmers up or down as needed.

MATERIALS

100% Polyester

FEATURES

Waterproof outer
Diamond quilt lining
Adjustable chin strap

SIZES

M | L | XL

COLOURS

Assorted



404

COUNTRY CAP

This cap is an icon of the countryside – staple headwear for shooting parties, agricultural shows, ploughing matches, long days on the farm and happy afternoons walking in the woods. Ours is a hard-wearing, wool-acrylic blend with a peak that retains its shape.

MATERIALS

Tweed
50% Wool | 50% Acrylic

FEATURES

Flat cap style

SIZES

M | L | XL | 2XL

COLOURS

Assorted



601

THINSULATE FLEECE GLOVE

Gloves you can't do without, made from polyester fleece with a Thinsulate lining. These are gloves for simple, everyday use – for keeping warm in the yard, in the country, or at the wheel of your car or tractor. An adjustable strap at the wrist holds them tight and keeps drafts at bay.

MATERIALS

40gsm Thinsulate lined fleece
100% Polyester

FEATURES

Velcro adjustment

SIZES

One Size

COLOURS

Black



602

THINSULATE KNITTED GLOVE

For a chunkier feel, choose knitted acrylic gloves with a Thinsulate lining. The cuffs are elasticated so your gloves slip on and off with ease – ideal if you need to swap between glove-wearing and jobs that need fine finger movement.

MATERIALS

40gsm Thinsulate lined fleece
100% Acrylic

FEATURES

Elasticated cuff

SIZES

One Size

COLOURS

Black



603

THINSULATE FINGERLESS GLOVE

Fingerless gloves are the working person's favourite. They keep you warm without stopping you doing the job. These are 100% acrylic with a ribbed cuff and exposed fingers and thumbs. You can swipe your phone, twiddle dials, or flick through instruction manuals when machinery fails.

MATERIALS

40gsm Thinsulate lined fleece
100% Acrylic

FEATURES

Ribbed cuff

SIZES

One Size

COLOURS

Black



604

THINSULATE SHOOTERS MITT

You don't need a gun or a fishing rod to appreciate the shooter's mitt. If you're looking for a combination of warmth and fine finger control, this is your most versatile style of glove. For detailed work, the main part is a fingerless glove; for warmth, a mitten-style flap flips over to cover your fingers.

MATERIALS

40gsm Thinsulate lined fleece
100% Acrylic

FEATURES

Top flap easily converts the fingerless mitts into full mitts

SIZES

One Size

COLOURS

Green



FF107

WORKFORCE SAFETY BOOT

These are great all-round boots for everyday wear. We designed them to do the job, not to kick up a fuss – to protect your toes from falling debris, and your soles from vicious spikes. With their tough leather uppers and non-slip soles, they keep you mobile, upright and safe.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S1P SRC
Steel toe cap
Steel anti penetration midsole
Dual density PU sole

SIZES

6 - 13 UK

COLOURS

Black



FF100

KNOX SAFETY BOOT

Knox Safety Boots are smart and practical, made for long days on your feet on rough terrain or in demanding locations. Steel protects your toes and soles, padding eases the pressure at the back of your ankles, and anti-scut layers across the toes and heels keep your boots looking good.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S3 SRC
Leather WRU
Steel toe cap
Steel anti penetration midsole
Dual density PU sole
Textured coated scuff cap and heel kicker
Padded collar

SIZES

6 - 13 UK

COLOURS

Black



FF103

NELSON SAFETY DEALER BOOT

A pair of no-nonsense safety boots for reliable, day-long protection. This style of pull-on boot, with its neat leather upper, has long been popular with farmers and other rural trades. A steel toe cap and steel midsole do their vital protective work so you can crack on with the job you love.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S1P SRC
Leather upper
Steel toe cap
Steel anti penetration midsole
Dual density PU sole

SIZES

6 - 12 UK

COLOURS

Black | Brown



FF104

REGENT SAFETY DEALER BOOT

Stamp out your presence in our smart brown dealer boots. With steel in the midsole, a steel capped toe, excellent ankle support at the back and an upper of full-grain crazy-horse leather, these are the boots to keep you safely on your feet all day long.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S1P SRC
Full grain crazy horse leather upper
Steel toe cap
Steel anti penetration midsole
Dual density PU sole
Heel ankle support system

SIZES

6 - 12 UK

COLOURS

Brown



FF102

TOLEDO WATERPROOF SAFETY BOOT

You work in all weathers, so why not your boots? This pair works hard to keep everything out. A waterproof membrane holds the wet at bay, while steel protects your toes and your soles from the perils of a tough working environment. They're comfy too, with a padded collar to prevent rubbing.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S3 WR SRC
Leather WRU
Steel toe cap
Steel anti penetration midsole
Dual density PU sole
Padded collar

SIZES

6 - 12 UK

COLOURS

Black

NEW NEW



FF112

DEBEN SAFETY BOOT

These waterproof, full grain leather safety boots will keep your feet comfortable and protected in even the toughest working environment. A steel toe cap, anti-penetration midsole, and TPU toe guard provide the performance you'd expect. While the padded collar and comfort insoles will keep your feet feeling fresh after the longest days grafting.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S3 WR SRC HRO
Full grain leather WRU
Steel toe cap
Steel anti penetration midsole
Durable rubber/eva sole
TPU anti-scuff toe guard
Waterproof membrane
Padded collar

SIZES

6 - 13 UK

COLOURS

Black | Brown

NEW NEW



FF109

ELITE FLYKNIT SAFETY TRAINER

Safety trainers for a worker who's fast on their feet and light on their toes. These trainers are so smart you could wear them for a trip round town. But you'll keep them for work because you know their steel toe caps and oil-and-acid-resistant soles won't let you down.

MATERIALS

Flyknit

FEATURES

EN ISO 20345: 2011
S1
Flexible flyknit upper
Steel toe cap
Lightweight and breathable
Oil and acid resistant sole

SIZES

5 - 13 UK

COLOURS

Grey



FF110

COMPTON SAFETY BOOT

These boots exude comfort. That full-grain leather upper and padded ankle feel so good, you wouldn't guess that your toes are encased in steel and that there's steel plate in the oil-and-acid-resistant sole. For style and safety, they're a massive step up the ladder.

MATERIALS

100% Leather

FEATURES

EN ISO 20345: 2011
S1P SRC
Full grain leather WRU
Steel toe cap
Steel anti penetration midsole
Oil and acid resistant sole

SIZES

7 - 12 UK

COLOURS

Tan | Brown

SIZE CHART

The following size charts are a general guide to product sizing when garments are marked, small, medium, large and so on, Each type and style of garment, depending on which layer it is, will have an appropriate ease allowance built into it to enable it to be worn over/ under other layers. This may vary from manufacturer to manufacturer.

WORKWEAR

GARMENT SIZE	XS	S	M	L	XL	2XL	3XL
CHEST INCHES	32 - 34	36 - 38	40 - 42	44 - 46	48 - 50	52 - 54	56 - 58
CHEST CM	81 - 86	92 - 96	102 - 107	112 - 117	122 - 127	132 - 137	142 - 147
WAIST INCHES	26 - 28	30 - 32	34 - 36	38 - 40	42 - 44	46 - 48	50 - 52

HOW TO MEASURE

CHEST Around the chest, just under the arms and across the shoulder blades
WAIST Around the narrowest part of the waist

FOOTWEAR

UK	6	7	8	9	10	11	12	13
EURO	40	41	42	43	44	46	47	48

HOW TO MEASURE

Use the ruler to measure the length of your foot from the longest toe (usually the big toe, but depends on the foot) to the back of your heel

CHILDS WEAR

SIZE	20	22	24	26	28	30	32	34
AGE	1 - 2	2 - 3	3 - 4	5 - 6	7 - 8	9 - 10	11 - 12	13



WHAT IS EN343

EN343 is a European Standard for protective clothing that outlines a minimum level of protection against wet weather.

Items are assessed on two criteria; the first **(X)** judges its ability to protect against water penetration, while the second **(Y)** measures breathability in those conditions. They are then rated from one to three in these categories:

(X) WATER PENETRATION RESISTANCE		(Y) BREATHABILITY	
1	Minimum level of rain protection	1	Not classified as breathable under EN343
2	Intermediate rain protection	2	Intermediate level of breathability
3	Highest level of rain protection	3	Highest level of breathability

This rating is included on the CE label inside the garment, where the EN343 mark will be followed by two numbers.

EN343 PRODUCTS

221

AIRFLEX JACKET

EN343 3:2

PAGE 78

941

AIRFLEX LEGGINGS

EN343 3:2

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251

AIR REFLEX JACKET

EN343 3:2

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AIRFLEX TROUSER

EN343 3:2

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521

AIRFLEX BIB 'N' BRACE

EN343 3:2

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951

AIR REFLEX TROUSER

EN343 3:2

PAGE 83

WHAT DOES EN ISO 20345 : 2011 MEAN?

It specifies basic and additional (optional) requirements for safety footwear. All products MUST meet the minimum safety standards set out by the International Organization for Standardization (ISO). This is the current standard for safety footwear across Europe (EN) and was updated in 2011 to become even more stringent. All safety footwear must now have toe protection against a 200-joule impact. This basically means the amount of energy the toe region can absorb before breaking.

ABBREVIATIONS YOU NEED TO KNOW

Protective boots and shoes come in many forms. There are antistatic shoes, ECD (Electro Static Discharge) safety shoes, cut-resistant boots and footwear that is specifically designed to protect particularly delicate parts of the foot like the metatarsal.

P

PENETRATION RESISTANCE

C

CONDUCTIVE

A

ANTISTATIC

I

ELECTRICITY INSULATING FOOTWEAR

E

ENERGY ABSORPTION

HI

INSULATION AGAINST HEAT

CI

INSULATION AGAINST THE COLD

WR

WATER RESISTANCE

M

METATARSAL PROTECTION

AN

ANKLE PROTECTION

CR

CUT RESISTANT UPPER

WRU

WATER PENETRATION & WATER ABSORPTION

HRO

OUTSOLE RESISTANCE TO HOT CONTACT

FO

FUEL OIL-RESISTANT OUTSOLE

SAFETY BOOT RATING EXPLAINED

There's a clear system in place to gauge the level of protection offered by safety footwear. You've probably heard the term "S3 safety boots" before. It sounds more complex than it is. Here's a breakdown of the safety boot/shoe rating used in the UK.

SB

TOE PROTECTION

The basic safety standard for footwear. These have toe protection against a 200-joule impact. They may also have additional safety features which will be shown via other symbols. For example, if you see SB-P this means that the safety footwear also has the additional feature of Penetration Resistance of the Midsole.

S4

LEAK-PROOF

All the protection offered by S1 but with an entirely moulded polymer/rubber (e.g. Wellington Boots) making them waterproof and leak-proof.

S1

ANTISTATIC, OIL-RESISTANT & ENERGY ABSORPTION

On top of the basic toe protection, S1 ensures the footwear has antistatic protection, is resistant to fuel oil and has energy absorption in the heel. Again other symbols can be added, such as S1-P as above.

S3

MIDSOLE PENETRATION RESISTANCE

S3 safety footwear encompasses all the same levels of protection as S2, plus midsole penetration resistance.

S2

PREVENTS WATER PENETRATION

S2 has all the same as S1, plus the added protection of preventing water penetration and absorption of the upper.

S5

LEAK-PROOF WITH MIDSOLE PENETRATION RESISTANCE

All the same features of S4 footwear with the added benefit of midsole penetration resistance.

STANDARDS FOR NON-SLIP SHOES

SRA

TESTED ON CERAMIC TILE WETTED WITH SODIUM LAURYL SULPHATE (A DILUTED SOAP SOLUTION)

SRB

TESTED ON STEEL WITH GLYCEROL

SRC

TESTED UNDER SRA AND SRB CONDITIONS

CORDURA[®]
BRAND
F A B R I C

CORDURA[®] fabric provides rugged durable performance for a variety of end uses. Products made with CORDURA[®] fabric feature enhanced tear and abrasion resistance, and long-lasting durability.

3M
Thinsulate[™]
INSULATION

Thinsulate[™] insulation works by trapping air molecules between you and the outside environment. Because the microfibrils in 3M Thinsulate[™] insulation are far finer than other fibres, they trap more air in less space, which naturally makes it a better insulator.

COOLMAX[®]

Fabric made with COOLMAX[®] CORE technology transports moisture away from the body to keep the wearer cool and dry, helping to optimize performance.

MANUFACTURED WITH
FOR-TEX[™]
PERFORMANCE FABRIC

A PU-coated, tear-resistant fabric combined with durable 100% polyester tricot knit. For-TEX fabric is fully waterproof, oil and grease resistant and easy to wipe clean. All garments are finished with welded seams for maximum water-resistance.

MANUFACTURED USING
TUFF-TEX[™]
PERFORMANCE FABRIC

A rugged and tough endurance fabric incorporating amplified tear and scuff resistance and long-lasting durability. Tuff-TEX is used in the places that require the most protection, ensuring you get lasting performance and protection from your garment.

MANUFACTURED WITH
TUFF-TEX[™] 2.0
PERFORMANCE FABRIC

A rugged, tough and flexible reinforcement fabric - incorporating a structured weave with extra high durability, amplified tear and scuff resistance and a water-resistant backing. Tuff-TEX 2.0 is used in the places that require protection and enhanced movement, ensuring you get lasting performance and protection from your garment.

ALPHABETICAL

CODE	PRODUCT	PAGE	
521	AIRFLEX BIB 'N' BRACE	73	
221	AIRFLEX JACKET	78	
941	AIRFLEX LEGGINGS	74	
921	AIRFLEX TROUSER	79	
251	AIR REFLEX JACKET	82	
951	AIR REFLEX TROUSER	83	
805	BASEWEAR BOTTOM	34	
808	BASEWEAR TOP	34	
544	BIB 'N' BRACE	66	
282	BRECKLAND BODYWARMER	50	
901C	CAMO COMBAT TROUSER	37	
223	CARLTON BODYWARMER	52	
444C	CHILDS WAREHOUSE COAT	90	
299	CLEVELAND JACKET	27	
901	COMBAT TROUSER	36	
FF110	COMPTON SAFETY BOOT	105	
404	COUNTRY CAP	95	
120	CREW NECK COMBAT JUMPER	47	
FF112	DEBEN SAFETY BOOT	103	NEW
275	DOWNHAM BODYWARMER	53	
238	EASTON PULLOVER	46	
415	ELITE BOBBLE HAT	28	NEW
235	ELITE BODYWARMER	18	
FF109	ELITE FLYKNIT SAFETY TRAINER	104	
607	ELITE LOW CUT SOCK	33	
131	ELITE POLO SHIRT	14	
151	ELITE T-SHIRT	15	
827	ELITE WORK SHORT	12	
727	ELITE WORK TROUSER	07	
844	ENDURO WORK SHORT	11	NEW
710	EXCEL WORK TROUSER	06	
606	EXTREME WORK SOCK	32	
700	EXTREME WORK TROUSER	02	
418	FLEECE NECK WARMER/HAT	94	
320	FLEX COVERALL	72	
220	FLEX JACKET	76	
219	FLEX LINED JACKET	75	
920	FLEX TROUSER	77	
263	HALE JACKET	22	
262	HARRIS JACKET	61	
273	HATTON JACKET	21	
177	HENDON HOODIE	16	
265	HI-VIS BOMBER JACKET	62	
210	HI-VIS MOTORWAY JACKET	63	
225	HI-VIS VEST	64	
234	HOLKHAM JACKET	60	
259	HOPTON JACKET	24	
279	HOWDEN HOODED BODYWARMER	19	NEW
143	HYDE SHIRT	44	NEW
718	HYPERFLEX WORK TROUSER	09	
200	KELSO JACKET	58	
FF100	KNOX SAFETY BOOT	99	
231	LINCOLN BODYWARMER	51	
207	LOMOND JACKET	54	
205	MELROSE JACKET	55	

CODE	PRODUCT	PAGE	
FF103	NELSON SAFETY DEALER BOOT	100	
293	NEWPORT JACKET	26	
325	ORWELL COVERALL	71	NEW
125	PENARTH HOODIE	56	
126	PORTMAN SHACKET	57	NEW
410	PRO WORK BEANIE	29	
229	PRO WORK BODYWARMER	17	
711J	PRO WORK JUNIOR TROUSER	88	
420	PRO WORK NECK WARMER	30	NEW
134	PRO WORK POLO SHIRT	13	
811	PRO WORK SHORT	10	
711	PRO WORK TROUSER	05	
715	PROFLEX TROUSER	04	
377	QUILTED COVERALL	68	
FF104	REGENT SAFETY DEALER BOOT	101	
245	RUTLAND JACKET	80	
945	RUTLAND TROUSER	81	
140	SALFORD SHIRT	42	
204	SELKIRK JACKET	59	
256	SNAPE JACKET	20	
323	SPLASHAWAY COVERALL	84	
583	SPLASHFLEX BIB 'N' BRACE	85	NEW
283	SPLASHFLEX JACKET	86	
983	SPLASHFLEX TROUSER	87	
252	STANTON JACKET	23	
344	STUD FRONT COVERALL	69	
295	SUTHERLAND WINDBREAKER	25	NEW
100	TATTERSALL SHIRT	40	
333	TEARAWAY JUNIOR COVERALL	89	
803	THERMAL LONG JOHN	93	
801	THERMAL LONG SLEEVE VEST	91	
802	THERMAL SHORT SLEEVE VEST	92	
603	THINSULATE FINGERLESS GLOVE	97	
601	THINSULATE FLEECE GLOVE	96	
602	THINSULATE KNITTED GLOVE	96	
401	THINSULATE BEANIE	94	
604	THINSULATE SHOOTERS MITT	97	
142	THORPENESS SHIRT	43	
FF102	TOLEDO WATERPROOF SAFETY BOOT	102	
779	TUFFSTUFF KNEE PADS	35	
412	TUFFSTUFF REFLECTIVE BEANIE	31	
717	TUFFSTUFF WORK JOGGER	08	
120V	V-NECK COMBAT JUMPER	48	
444	WAREHOUSE COAT	65	
409	WATERPROOF TRACTOR CAP	95	
141	WOODBIDGE SHIRT	41	
318	WORKFORCE COVERALL	67	
FF107	WORKFORCE SAFETY BOOT	98	
816	WORKFORCE SHORT	39	
916	WORKFORCE TROUSER	38	
167	WORKFORCE 1/4 ZIP SWEATSHIRT	45	NEW
222	WROXHAM BODYWARMER	49	
725	X-MOTION WORK TROUSER	03	
366	ZIP FRONT COVERALL	70	
366	ZIP FRONT COVERALL	70	

NUMERICAL

CODE	PRODUCT	PAGE	
100	TATTERSALL SHIRT	40	
120	CREW NECK COMBAT JUMPER	47	
120V	V-NECK COMBAT JUMPER	48	
125	PENARTH HOODIE	56	
126	PORTMAN SHACKET	57	NEW
131	ELITE POLO SHIRT	14	
134	PRO WORK POLO SHIRT	13	
140	SALFORD SHIRT	42	
141	WOODBIDGE SHIRT	41	
142	THORPENESS SHIRT	43	
143	HYDE SHIRT	44	NEW
151	ELITE T-SHIRT	15	
167	WORKFORCE 1/4 ZIP SWEATSHIRT	45	NEW
177	HENDON HOODIE	16	
200	KELSO JACKET	58	
204	SELKIRK JACKET	59	
205	MELROSE JACKET	55	
207	LOMOND JACKET	54	
210	HI-VIS MOTORWAY JACKET	63	
219	FLEX LINED JACKET	75	
220	FLEX JACKET	76	
221	AIRFLEX JACKET	78	
222	WROXHAM BODYWARMER	49	
223	CARLTON BODYWARMER	52	
225	HI-VIS VEST	64	
229	PRO WORK BODYWARMER	17	
231	LINCOLN BODYWARMER	51	
234	HOLKHAM JACKET	60	
235	ELITE BODYWARMER	18	
238	EASTON PULLOVER	46	
245	RUTLAND JACKET	80	
251	AIR REFLEX JACKET	82	
252	STANTON JACKET	23	
256	SNAPE JACKET	20	
259	HOPTON JACKET	24	
262	HARRIS JACKET	61	
263	HALE JACKET	22	
265	HI-VIS BOMBER JACKET	62	
273	HATTON JACKET	21	
275	DOWNHAM BODYWARMER	53	
279	HOWDEN HOODED BODYWARMER	19	NEW
282	BRECKLAND BODYWARMER	50	
283	SPLASHFLEX JACKET	86	
293	NEWPORT JACKET	26	
295	SUTHERLAND WINDBREAKER	25	NEW
299	CLEVELAND JACKET	27	
318	WORKFORCE COVERALL	67	
320	WORKFORCE COVERALL	67	
320	FLEX COVERALL	72	
323	SPLASHAWAY COVERALL	84	
325	ORWELL COVERALL	71	NEW
333	TEARAWAY JUNIOR COVERALL	89	
344	STUD FRONT COVERALL	69	
366	ZIP FRONT COVERALL	70	
377	QUILTED COVERALL	68	
401	THINSULATE KNITTED HAT	94	

CODE	PRODUCT	PAGE	
404	COUNTRY CAP	95	
409	WATERPROOF TRACTOR CAP	95	
410	PRO WORK BEANIE	29	
412	TUFFSTUFF REFLECTIVE BEANIE	31	
415	ELITE BOBBLE HAT	28	NEW
418	FLEECE NECK WARMER/HAT	94	
420	PRO WORK NECK WARMER	30	NEW
444	WAREHOUSE COAT	65	
444C	CHILDS WAREHOUSE COAT	90	
521	AIRFLEX BIB 'N' BRACE	73	
544	BIB 'N' BRACE	66	
583	SPLASHFLEX BIB 'N' BRACE	85	NEW
601	THINSULATE FLEECE GLOVE	96	
602	THINSULATE KNITTED GLOVE	96	
603	THINSULATE FINGERLESS GLOVE	97	
604	THINSULATE SHOOTERS MITT	97	
606	EXTREME WORK SOCK	32	
607	ELITE LOW CUT SOCK	33	
700	EXTREME WORK TROUSER	02	
710	EXCEL WORK TROUSER	06	
711	PRO WORK TROUSER	05	
711J	PRO WORK JUNIOR TROUSER	88	
715	PROFLEX TROUSER	04	
717	TUFFSTUFF WORK JOGGER	08	
718	HYPERFLEX WORK TROUSER	09	
725	X-MOTION WORK TROUSER	03	
727	ELITE WORK TROUSER	07	
779	TUFFSTUFF KNEE PADS	35	
801	THERMAL LONG SLEEVE VEST	91	
802	THERMAL SHORT SLEEVE VEST	92	
803	THERMAL LONG JOHN	93	
805	BASEWEAR BOTTOM	34	
808	BASEWEAR TOP	34	
811	PRO WORK SHORT	10	
816	WORKFORCE SHORT	39	
827	ELITE WORK SHORT	12	
844	ENDURO WORK SHORT	11	NEW
901	COMBAT TROUSER	36	
901C	CAMO COMBAT TROUSER	37	
916	WORKFORCE TROUSER	38	
920	FLEX TROUSER	77	
921	AIRFLEX TROUSER	79	
941	AIRFLEX LEGGINGS	74	
945	RUTLAND TROUSER	81	
951	AIR REFLEX TROUSER	83	
983	SPLASHFLEX TROUSER	87	
FF100	KNOX SAFETY BOOT	99	
FF102	TOLEDO WATERPROOF SAFETY BOOT	102	
FF103	NELSON SAFETY DEALER BOOT	100	
FF104	REGENT SAFETY DEALER BOOT	101	
FF107	WORKFORCE SAFETY BOOT	98	
FF109	ELITE FLYKNIT SAFETY TRAINER	104	
FF110	COMPTON SAFETY BOOT	105	
FF112	DEBEN SAFETY BOOT	103	NEW